



TRINSEO™

AVONITE™

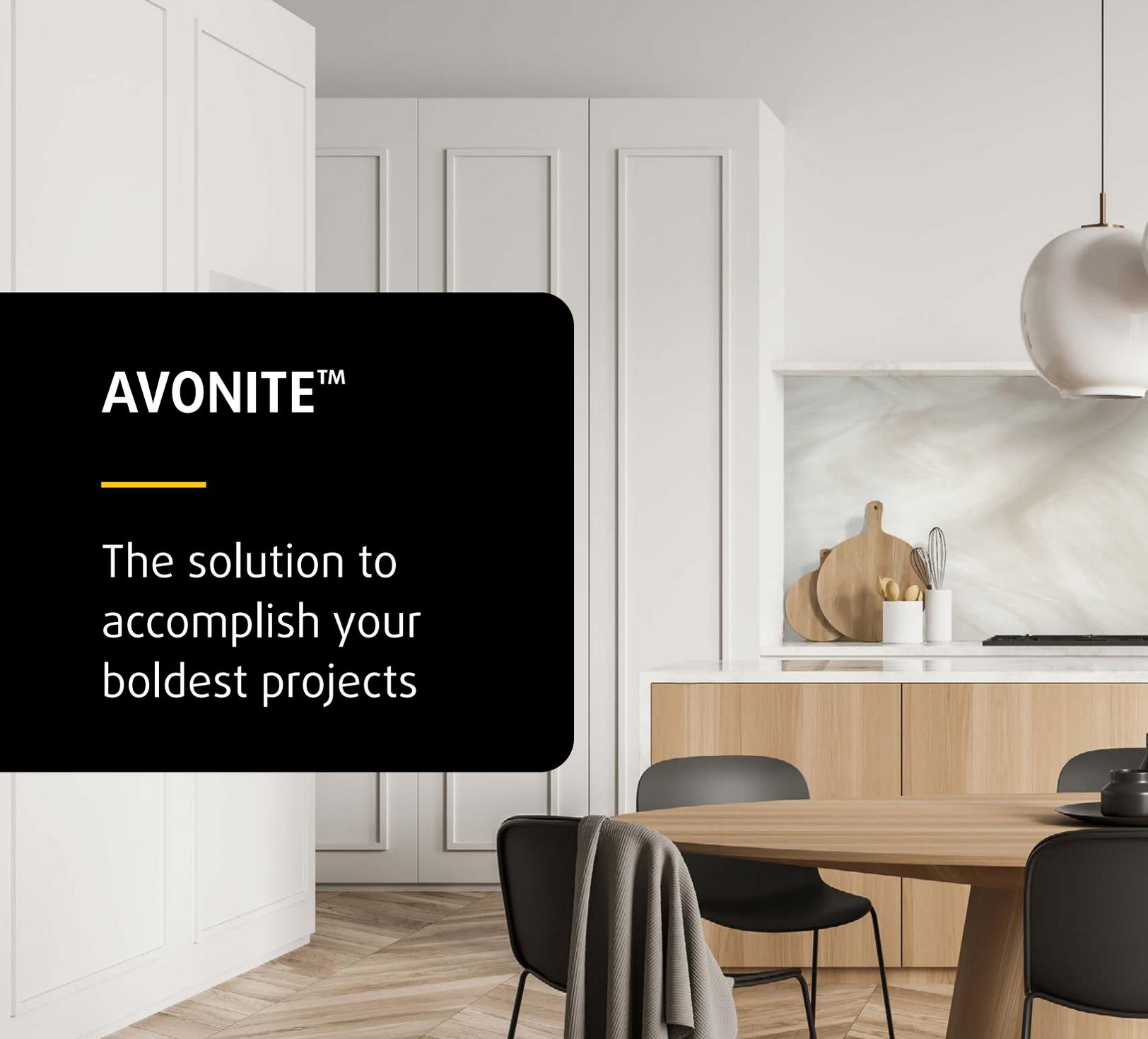
Acrylic Solid Surface

2024 Global | English

Connecting ideas with solutions

aristechsurfaces.com trinseo.com

AVONITE™



The solution to
accomplish your
boldest projects

- Bacteriostatic
- Class A Fire Rating
- Easily Maintained
- Formable
- Non Porous (Mold Free)
- Durable
- Homogenous
- Repairable



- **Renewable**
- **Reusable**
- **Mineral Derivative**
- **Weather & UV resistant**

AVONITE™ is a solid surface material composed of 63% alumina trihydrate, 35% acrylic and 2% pigments and binders. It is produced at the Trinseo plant, in Florence (KY), USA, one of the most flexible and scalable production lines in the world. Trinseo relies on its experience and expertise to supply a reliable Solid Surface material.



VANCOUVER HOUSE, British Columbia, Canada
Photos: Ema Peter Photography
Fabrication: Westbank
AVONITE™ Polaris 8256

RIGHT SIZE Program

Optimal Yield Sheet Sizes

Trinseo's RIGHT SIZE program for AVONITE™ Solid Surface provides the ultimate in flexibility, saving time and labor costs.

More details page 12

Our Commitment to Ecology

We see sustainability as more than just offering products with recycled content and regulatory compliance. It means having a responsibility to touch and improve lives by making a positive impact on others, now and for the future.

More details page 14

One of the Most Advanced Production Technologies

The ability of our continuous cast production lines to create a multi-stage system, incorporating controlled heating, cooling and tempering – all within one press – enables the development of flexible and efficient solutions.



Our office in Florence, Kentucky was built in 1998. We used AVONITE™ for the façade of our new building. Covered almost entirely in 0.25 in./6 mm thick AVONITE™ Acrylic Solid Surface, the building remains a testament to the beauty and durability of our product.

Façade

The RIGHT SIZE program offers a competitive product portfolio that is perfectly suited to the creation of exterior façades.

For outdoor use, we recommend several colors of AVONITE™ Solid Surface that are UV and weather resistant.

CASA-VOYAGEURS TRAIN STATION, Casablanca, Morocco, 2019
Architecture: Yassir Khalil Studio
Fabrication: Aeria 2
Photo: alessiomei.com

AVONITE™ Snowfall 8090, 9 mm custom size sheet
With over 25 000 sq. metres of Solid Surface, the new Casablanca train station is currently one of the industry's biggest construction sites in the world. Fully entrusted to AVONITE™, this project involves cladding the building's entire roof, façade and ceiling.





*Location: Freiberg
Photographer: Albrecht Holl%onder
Fabricator: Rosskopf + Partner AG
Architect: ATELIER n.4, Flöha
Material : AVONITE™
Color: Eclipse 8240, Polaris 8256*



Architectural

AVONITE™ IS ABSOLUTELY VERSATILE.
It can be found on both the countertops and walls of ultra-clean labs and the overworked reception desks at hotels.

THAT'S NOT ALL.
AVONITE™ is also used to produce flawless furniture for shops and museums.



Hygienic

The material's non-porous properties and the seamless assembly of furniture made of AVONITE™ makes it extremely easy to clean. Its thermoforming capacity also allows for the creation of rounded backsplashes on lab benches, kitchen counters and restaurant furniture, which eliminates those hard to reach places.

Durable

AVONITE™ is resistant to common household products and is easy to repair, thanks to the after sale servicing by one of our local partners. With its 15-year warranty on 12, 9 and 6 mm thicknesses and 10 year warranty on the 3 mm thickness, AVONITE™ will not fail you after your project is complete.



A Wide Range of Applications

TELUS SKY, Calgary, Canada
Photographer: Ema Peter Photography
Fabricator: Heavy Industries, Walsh Plastics
Architect: Bjarke Ingels Group & Dialog
Developer: Westbank Developments
AVONITE™ - 9 mm and 12 mm, Polaris 8256

en.wikipedia.org/wiki/Telus_Sky
telusky.com

- Counters and backsplash
- Vanity tops
- Shower walls and bases
- Furniture
- Interior cladding
- Façade



ADVANC3™

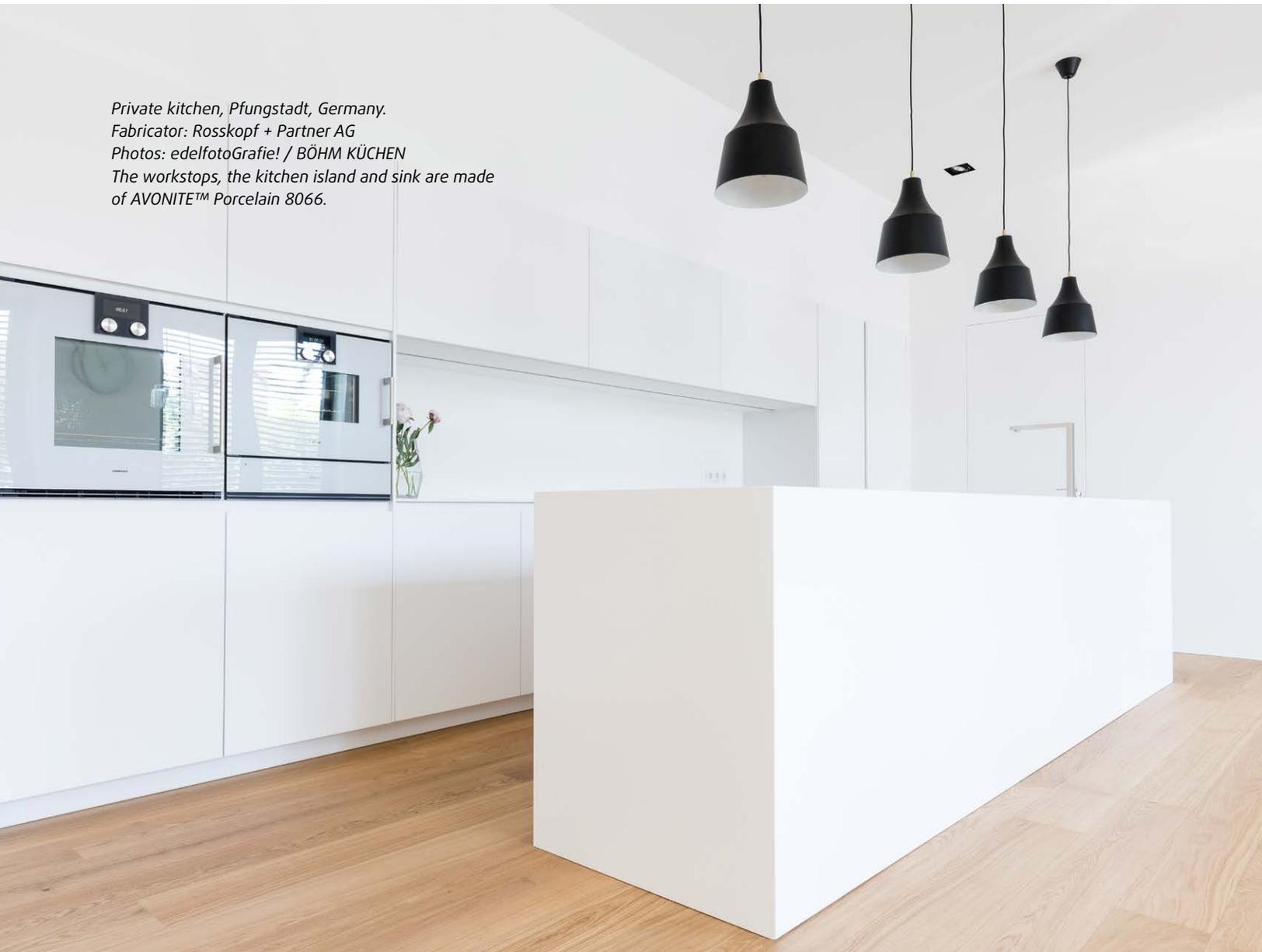
With its sheets just 3 mm thick, AVONITE™ ADVANC3™ offers the properties and aesthetics of solid surface at reduced prices. It is a renewable hygienic surface that is great for hospital applications, modern furnishings, retail displays, and as a perfect substitute for high-pressure laminate. ADVANC3™ can only be used on installations with no heat source or water in proximity. Width options include 48 in. (122 cm) and 60 in. (152 cm) wide in a 96 in. (244 cm) length.

MADE TO ORDER COLORS:

- SUPER WHITE 8025
- WHITE 8017
- FOAM 8020
- SNOWFALL 8091

An excellent alternative to High Pressure Laminate, with all the benefits of solid surface. ADVANC3™ 3 mm is available in additional colors and custom sizes with minimum order quantities. Contact your representative for details.

*Private kitchen, Pfungstadt, Germany.
Fabricator: Roskopf + Partner AG
Photos: edelfotoGrafie! / BÖHM KÜCHEN
The workstops, the kitchen island and sink are made
of AVONITE™ Porcelain 8066.*



AVONITE™ RIGHT SIZE Program

Ultimate Flexibility

From the simplest format to the most unusual designs, AVONITE™ Solid Surface offers you an infinitely wide array of options to meet your project needs.

Personalized Sizing

With the RIGHT SIZE program, the choice is yours. We manufacture AVONITE™ directly to whatever width, length, thickness and color you choose.

- WIDTHS from 27 in. (685 mm) up to 60 in. (1524 mm)
- LENGTHS from 84 in. (2133 mm) up to 204 in. (5182 mm)
- CALIPER THICKNESS from 3 mm up to 19 mm
- Color and aesthetic, we'll work directly with your designer to bring their vision to life.

Saves Time

The use of large sheets reduces the number of seams required. Fewer seams mean less adhesive, less fabrication and simply put, less cost.

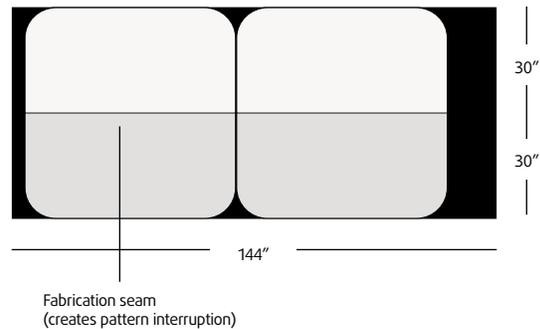
Sustainable Choice

The choice of an optimal format reduces scrap. Less scrap means less landfill, taking a step to help the environment.

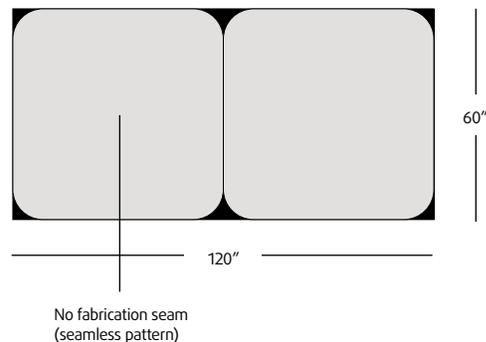
Reach out to your Regional Manager today, to discuss Minimum Order Quantities based on your project needs.

LENGTH, WIDTH, THICKNESS, COLOR... You decide.
The ultimate in flexibility for our customers.

Traditional Sheet Size



AVONITE™ RIGHT SIZE Sheet





2 134 x 686 mm

84 x 27 in.
minimum dimensions

Thickness

3 mm / 0,12 in

6 mm / 0,24 in

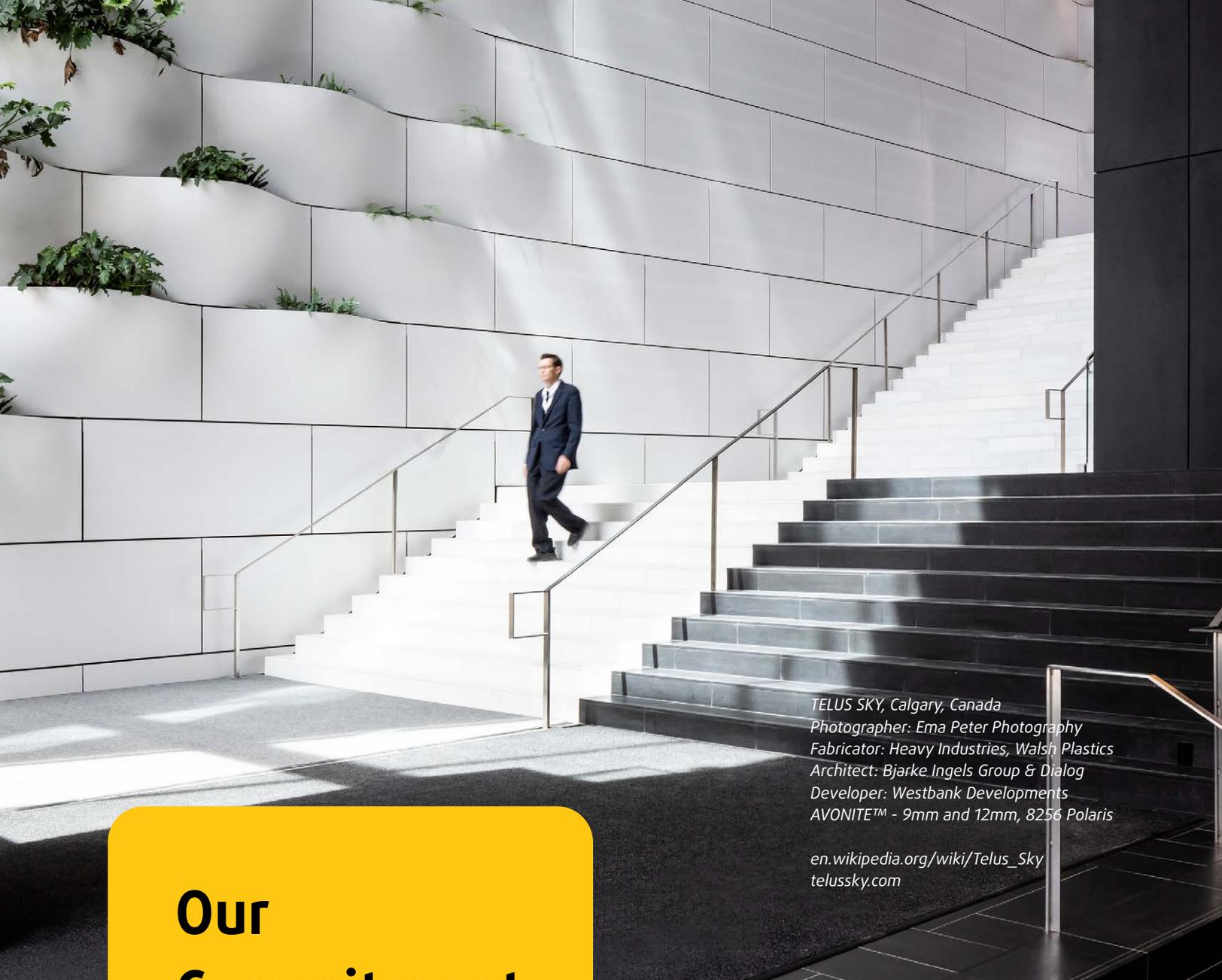
9 mm / 0,35 in

12 mm / 0,47 in

19 mm / 0,75 in

5 182 x 1524 mm

204 x 60 in.
Sheets' maximum dimensions



TELUS SKY, Calgary, Canada
Photographer: Ema Peter Photography
Fabricator: Heavy Industries, Walsh Plastics
Architect: Bjarke Ingels Group & Dialog
Developer: Westbank Developments
AVONITE™ - 9mm and 12mm, 8256 Polaris

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Our Commitment to Ecology

We see sustainability as more than just offering products with recycled content and regulatory compliance – it means having a responsibility to touch and improve lives by making a positive impact on others, now and for the future.

Reuse and Recycle

At Trinseo, we continually strive to improve our energy and water efficiency, landfill diversion, and air quality, using performance metrics we measure and report. Recent and ongoing environmental initiatives, proactive recycling of office and industrial materials, high-efficiency motor upgrades to machine drives, industrial water filtration and recycling systems and thermal oxidizing units with heat recovery to reduce VOC emissions. Finally, Trinseo transport partner for Europe guarantees recycling of waste water, uses solar energy in the warehouse and trucks that run on gas.

Indoor Environmental Quality

AVONITE™ has been awarded Indoor Advantage Gold by SCS Global Services and earned a score of A+ for the material’s adherence to French regulations governing the emission of volatile organic compounds.

Reducing Waste

The RIGHT SIZE program is another key component of our approach to sustainable design. Choosing the optimal sheet size format for your project reduces material square footage and also reduces or eliminates landfill.

Energy Conservation

Historically, it’s not a coincidence if we chose to work with a double-belt continuous cast technology. Equipped with a symmetric heating and cooling system, solvent free and allowing to reduce the waste to the lowest level, this manufacturing technique is one of the eco-friendliest. Our Florence, Kentucky site was re-lamped with LED technology, significantly reducing electrical consumption.

Transparency and Disclosure

Expectations of transparency about the environmental and health impacts of building products are high in the green building market. Designers, specifiers and building owners want to know exactly what they are utilizing, encouraging the specification of products with documented declaration of contents and impacts. Trinseo provides transparency documentation through EPDs, HPDs, and one Declare Labels.

Health & Safety

AVONITE™ Solid Surface is Living Building Challenge Red List Free, containing none of the 800+ hazardous chemicals found in some building products. Using our silica-free solid surface material, means no risk of silica exposure during fabrication or installation.

Highlight



Honey Crunch
4330



Coastline
4310

Declare.

Avonite Solid Surface
Aristech Surfaces LLC, now part of
Trinseo

Final Assembly: Florence, Kentucky, USA
Life Expectancy: 25 Year(s)
Embodied Carbon: 124.62 kg CO2 eq ■
Declared Unit: 1 sq meter
End of Life Options: Salvageable/Reusable in its Entirety

Ingredients:

Unnamed Material: Aluminum hydroxide; 2-Propenoic acid, 2-methyl-, methyl ester, polymer with butyl 2-propenoate; Titanium dioxide; Carbon black

Living Building Challenge Criteria: Compliant

I-13 Red List:

<input checked="" type="checkbox"/> LBC Red List Free	% Disclosed: 100% at 100ppm
<input type="checkbox"/> LBC Red List Approved	VOC Content: Not Applicable
<input type="checkbox"/> Declared	

I-10 Interior Performance: CDPH Standard Method v1.2-2017
I-14 Responsible Sourcing: Not Applicable

ATS-001
EXP. 01 MAR 2025
Original Issue Date: 2021

MANUFACTURER RESPONSIBLE FOR LABEL ACCURACY
INTERNATIONAL LIVING FUTURE INSTITUTE™ living-future.org/declare

Certifications :



Our Color Selection

From the simple elegance of Kokoura to the purity of Snowfall or the vitality of Oxbow, AVONITE™ offers a color range balanced between trends and timeless classics.

12 mm Solid Surface

PRICE GROUP
FUNDAMENTAL



Ivory
8106



Polaris
8256



Snowfall
8090



Super White
8026



White
8016

PRICE GROUP A



Bone
8010



Cloud
8292



Dove Grey
8231



Smoke
8280

Legend

The tones shown on this page may differ slightly from the actual colors. To be safe, make your choice based on samples.

■ Minimum order quantities will apply to these Made to Order (MTO) colors.

Ⓛ These colors are heavily pigmented and prone to show scratches, haziness and ordinary wear and tear compared to lighter colors. These colors are not recommended for use in heavy traffic or heavy use applications and will not be covered under the AVONITE™ warranty for ordinary wear and tear.

♻️ Contains Recycled Content. Colors marked with this acronym include recycled material and may therefore qualify for additional credits as part of the building's LEED accreditation.

◆ Riverine is an expansive, free-flowing marble pattern that varies from sheet to sheet. Each sheet is unique.

PRICE GROUP B



Alpine Shimmer
8206



Artica
9015



Black Coral
9125



Black Lava
9020



Dove Shimmer
7856



Eclipse
8240



Galactic Ice
7790



Kokoura
9117



New Concrete
7842



Nordic
9119



Palermo
9144



Sandstorm
9036



Star Shine
7820

PRICE GROUP C



Alaskan Stone
4312



Coastline
4310



Gulf Coast
7710



Industrial
7849

PRICE GROUP D



Avalanche
7502

PRICE GROUP E



Haze
8514



Mist
8512



Oxbow
8510



Enriched Color Technology

Our AVONITE™ Enriched Color Technology delivers a more intense color and its mechanical properties improve scratch resistance.

Available in Eclipse 8240.

*Private residence, Belgium, 2020
Design and fabrication: Denis Margot
AVONITE™ Eclipse 8240*

Our Color Selection (cont'd)

3 mm Solid Surface – ADVANC3™



9 mm Solid Surface



6 mm Solid Surface – Wet Wall



Custom colors available with minimum order quantities.

Additional Legacy Colors

These made to order legacy colors are available in minimum order quantities.
Contact your representative for details.



Technical Information

Made in the USA

AVONITE™ Solid Surface, manufactured in Florence, Kentucky, is in full compliance with the Build America, Buy America Act (BABAA) requirements.

Capacity

AVONITE™ has been a pioneer in the surface industry for over 50 years. Trinseo has the largest continuous cast manufacturing facility in the world, with 4 lines that are 9 ft. (2.75 m) wide and 300 ft. (91 m) long.



Chemical Datasheet

To determine stain and chemical resistance, chemical reagents are placed on the surface for 16 hours*. After the 16 hours period, reagents are removed using the cleaning methods described in the Technical Bulletin 201 (ISFA 2-01 and ANSI/ICPA SS-1 standards).

Stain Resistance

Stain resistance looks at the effect below the surface. The following reagents show no lasting effects on the surface of AVONITE™ sheets when tested to the ISFA 2-01 cleanability/stain resistance standard:

- Acetic Acid (10%)
- Acetone
- B-4 Body Conditioner
- Ball Point Ink Pen
- Black Paste Shoe Polish
- Bleach (Household Type)
- Butyl Acetate
- Butyl Alcohol
- Butyl Ether
- Catsup
- Citric Acid (10%)
- Cupra Ammonia
- Dishwasher Detergent (Cascade)
- Dishwashing Liquid
- Distilled Water
- Ethanol
- Ethyl Alcohol (90%)
- Finger Nail Polish Remover
- Gasoline
- Household bleach
- Household Ammonia
- Hydrogen Peroxide
- Hydrogen Peroxide Solution, 3%
- Instant Coff
- Isopropyl Alcohol (90%)
- Lemon Juice
- Lye Solution (1-2%)
- Mercurochrome (2%)
- Methanol
- Methyl Acetate
- Methyl Ethyl Ketone
- Methyl Orange (1%)
- Methyl Red (1%)
- Mineral Oil
- Naphtha
- Olive Oil
- Pencil Lead
- Permanent Marker
- Pig Blood
- Pine Oil
- Povidone Iodine (10%)
- Yellow Mustard
- Sodium Sulfate (10%)
- Soy Sauce
- Sugar (sucrose)
- Toluene
- Tomato Juice
- Trisodium Phosphate (5%)
- Urea (6%)
- Vegetable Oil
- Vinegar
- Wax Crayon
- Wet Pekoe Tea Bag
- Wine
- Xylene
- Zinc Chloride (10%)

Chemical Resistance

Chemical resistance is a measure of visible surface changes. The following reagents show no lasting effects on the surface of AVONITE™ Acrylic Solid Surface sheets when tested to the ANSI/ICPA SS-1 standard:

- Acetic Acid (10%) (Household Type)
- Acetone
- Acridine Orange
- AG Eosin Blue (5%)
- AG Gentian Violet
- Ammonia (10%)
- Ammonium Hydroxide (28%)
- Amyl Acetate
- Amyl Alcohol
- Aromatic Ammonia
- B-4 Body Conditioner
- Ball Point Pen
- Betadine Solution
- Bite Registration Accelerator (2% Eugenol)
- Bite Registration Base
- Black Paste Shoe Polish
- Bleach
- Blood
- Butyl Acetate
- Butyl Alcohol
- Butyl Ether
- Catsup
- Citric Acid (10%)
- Coffee
- Cupra Ammonia
- Dishwashing Liquid (Cascade)
- Dishwashing Liquid (Dawn)
- Distilled Water
- Equalizing Accelerator
- Ethanol
- Ethyl Acetate
- Ethyl Alcohol (90%)
- Nail Polish Remover
- Gasoline
- Hexane
- Household Soaps
- Hydrogen Peroxide
- Hydrogen Peroxide Solution (3%)
- Instant Coffee
- Isopropyl Alcohol (90%)
- Lemon Juice
- Lye Solution (1-2%)
- Mercurochrome (2%)
- Methanol
- Methyl Acetate
- Methyl Ethyl Ketone
- Methyl Orange (1%)
- Methyl Red (1%)
- Mineral Oil
- Naphtha
- Napthalene (Naptha)
- Nitric Acid (6%)
- Olive Oil
- Pencil Lead
- Perchloric Acid
- Permanent Marker Ink
- Picric Acid
- Pig Blood
- Pine Oil
- Povidone Iodine (10%)
- Yellow Mustard
- Salt (Sodium Chloride)
- Silica Dental Cement (liquid)
- Silver Nitrate (10%)
- Soapless Detergents
- Sodium Bisulfate
- Sodium Hydroxide Solution (<10%)
- Sodium Hypochlorite (5%)
- Sodium Sulfate (10%)
- Soy Sauce
- Sugar (Sucrose)
- Tea
- Toluene
- Tomato Juice
- Trisodium Phosphate (5%)
- Urea (6%)
- Uric Acid
- Urine
- Vegetable Oil
- Vinegar
- Wax Crayon
- Wet Pekoe Tea Bag
- Wine
- Xylene
- Zinc Chloride (10%)

The following reagents should not come into contact with AVONITE™ sheets for long periods of time. These reagents may cause surface changes on the sheets that are more difficult to remove:

- Bite Registration Mix (50/50)
- Dry-Bond Dental Adhesive
- Eosine Methylene Blue
- Hydrochloric Acid (>20%)
- Nail Polish
- Nitric Acid (>25%)
- Sodium Hydroxide Solution (>25%)
- Sulfuric Acid (>25%)

*Although the 16 hours period is standard test procedure, it is recommended to remove chemicals as soon as possible, to prevent damage to the surface.

Physical Properties

AVONITE™ Acrylic Solid Surface Sheets

Trinseo AVONITE™ Acrylic Solid Surface sheet products provide exceptionally weatherable, strong, non-porous, scratch and stain resistant material for architectural designs and utilitarian surfaces.

Property	Test Method	Units	3 mm	6 mm	9 mm
			Solids	Solids	Solids
General					
Density	ASTM D 792	g/cm ³	1.73	1.73	1.73
Water Absorption	ASTM D 570	%	0.13	0.04	0.04
Mechanical					
Tensile strength	ASTM D 638	MPa	33.4	31.1	31.1
Tensile modulus	ASTM D 638	MPa	7010	10514	10514
Tensile elongation	ASTM D 638	%	1.40	0.40	0.40
Flexural strength	ASTM D 790	MPa	71.0	64.1	64.1
Flexural modulus	ASTM D 790	MPa	6070	8687	8687
Barcol hardness	ASTM D 2583	-	59	63	63
Rockwell hardness (m scale)	ASTM D 785	-	86	94	94
Charpy impact	ASTM D 6110	J/m	104.0	58.7	58.7
Ball impact (227g ball, no failure)	NEMA LD3-3.8	cm	-	-	305
Ball Impact (227g ball, no failure) Supported	NEMA LD3-3.8	cm	>380	>380	-
Ball Impact (227g ball, no failure) Unsupported	NEMA LD3-3.8	cm	213	215	-
Thermal					
Dt _{ul} @ 1.82 Mpa	ASTM D 648	°C	88	102	102
Coefficient of thermal expansion	ASTM D 696	cm/cm/°C	-	3.76x10 ⁻⁵	3.76x10 ⁻⁵
Boiling water resistance	ISFA 2-01	-	No Effect	No Effect	No Effect
High temperature resistance	ISFA 2-01	-	No Effect	No Effect	No Effect
Reaction to fire	ASTM E 84	-	Class B	Class A	Class A
Combustion toxicity	Pittsburgh Protocol	-	98	98	98
Total Volatile Organic Compounds	ASTM D 5116	µg/m ² /hr	69.1	69.1	69.1
Surface					
Consistency of color (same sheet)	ISFA 2-01	-	Passes	Passes	Passes
Light resistance	ISFA 2-01	-	No Effect	No Effect	No Effect
Cleanability/Stain resistance	NEMA LD3-3.4	-	Passes	Passes	Passes
Stain resistance	ANZI/ICPA SS-1	-	Passes	Passes	Passes
Bacterial resistance	ASTM G 22	-	No growth	No growth	No growth
Fungi resistance	ASTM G 21	-	No growth	No growth	No growth
Food zone use	NSF 51	-	Approved	Approved	Approved

12 mm				
Solids	Small Particulate	Medium Particulate	Large Particulate	AVONITE™ 8064 IceWhite 8298 Ice Blue

1.73	1.60	1.62	1.63	1.60
0.04	0.05	0.05	0.05	0.05
31.1	31.1	28.3	25.2	30.7
10514	7142	8411	8204	8650
0.40	1.00	0.55	0.45	2.20
64.1	55.2	49.3	47.2	58.3
8687	7329	7240	8067	7010
63	58	59	60	55
94	94	93	93	92
58.7	58.7	45.3	42.7	59.8
>380	305	290	215	>380
-	-	-	-	-
-	-	-	-	-
102	93	93	92	100
3.76×10^{-5}	4.43×10^{-5}	4.43×10^{-5}	4.43×10^{-5}	-
No effect	No effect	No effect	No effect	No effect
No effect	No effect	No effect	No effect	No effect
Class A	Class A	Class A	Class A	Class B
98	67	67	67	98
69.1	69.1	69.1	69.1	69.1
Passes	Passes	Passes	Passes	Passes
No effect	No effect	No effect	No effect	No effect
Passes	Passes	Passes	Passes	Passes
Passes	Passes	Passes	Passes	Passes
No growth	No growth	No growth	No growth	No growth
No growth	No growth	No growth	No growth	No growth
Approved	Approved	Approved	Approved	Approved



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Product Stewardship

Trinseo and its affiliated companies have a fundamental concern for all who make, distribute, and use their products and for the environment in which we live. This concern is the basis for our Product Stewardship philosophy by which we assess the safety, health, and environmental information on our products so that appropriate steps may be taken to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Trinseo products – from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

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