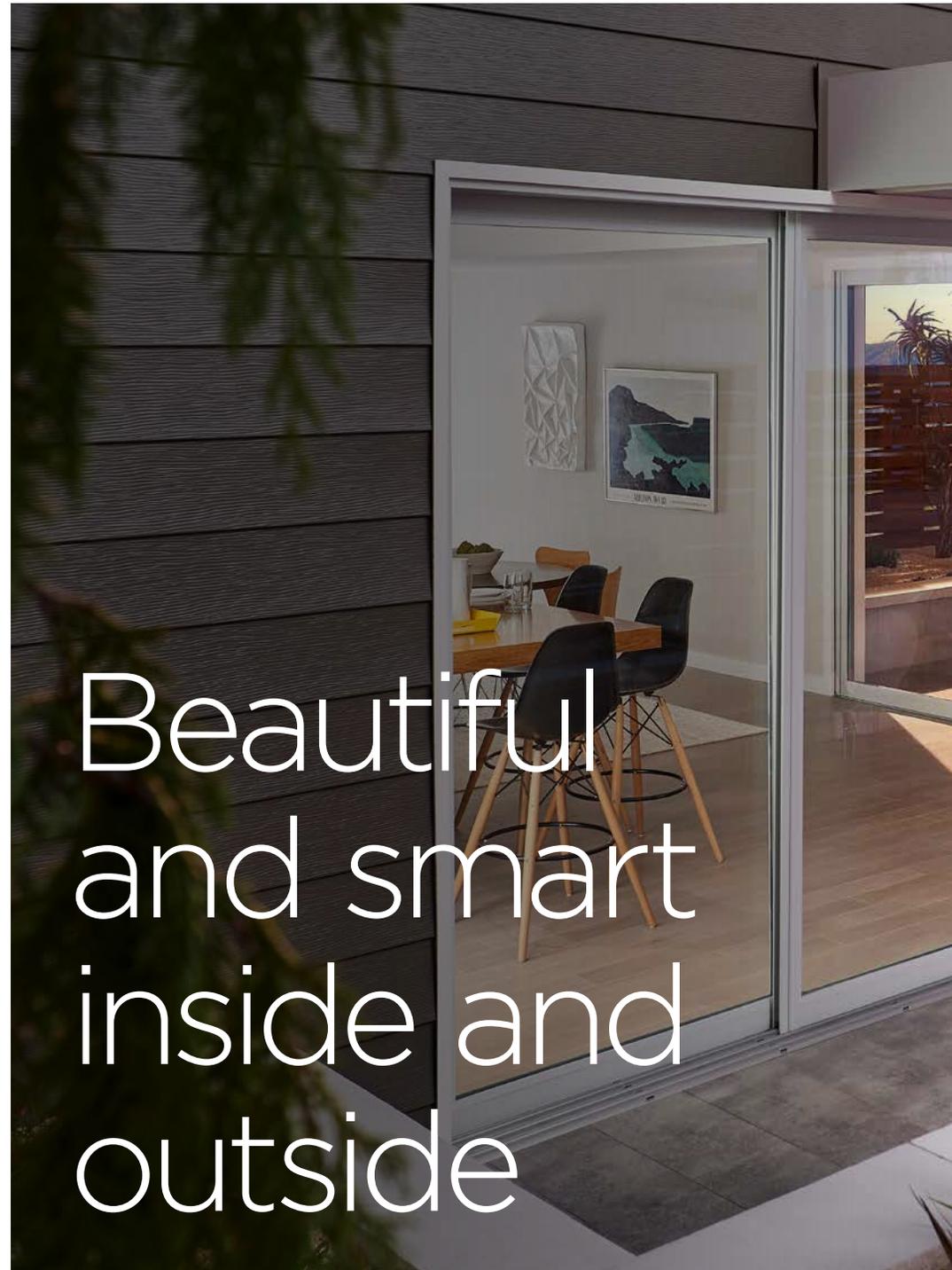




4880 Series Multi-Slide Patio Door





Beautiful
and smart
inside and
outside



Say goodbye to compromise

The easiest way to create a chic, indoor/outdoor living space is with impressive patio doors that make guests ooh and ahh. And with these stunningly practical patio doors, you can make your vision a reality. Dramatic sizes available in 2-, 3-, and 4-panel cascading or pocket door configurations for openings up to 16' X 8'. With these beautiful options at an unexpected value, compromise is a thing of the past.



4880 SERIES
MULTI-SLIDE
PATIO DOOR

48
80

48
80

PLY GEM 4880 SERIES
MULTI-SLIDE PATIO DOOR

Elegant performance





Our 4880 Series Multi-slide Patio Doors create an elegant glass wall of breathtaking views when closed and opens wide to create seamless indoor/outdoor spaces perfect for entertaining and relaxation.

FEATURES:

- Virtually maintenance-free extruded aluminum and electrostatically applied finish for added durability
- Thermal break construction inhibits hot & cold transference to increase energy efficiency
- Knockdown frame standard with individually packaged panels for easy installation
- Mortise lockset – stylish, functional and adjustable
- Adjustable tandem rollers provide smooth and effortless operation
- Low-profile sill design for easy indoor to outdoor transition



PRODUCT CONFIGURATION:

The 4880 Multi-Slide Patio Door is available in 2-, 3-, and 4-panel configurations with standard panel widths of 2-6 (30"), 3-0 (36") or 4-0 (48") for openings up to 16' wide by 8' tall.

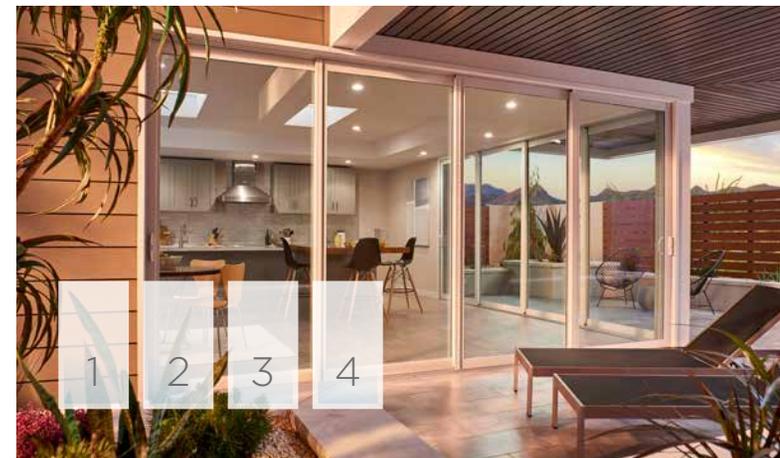
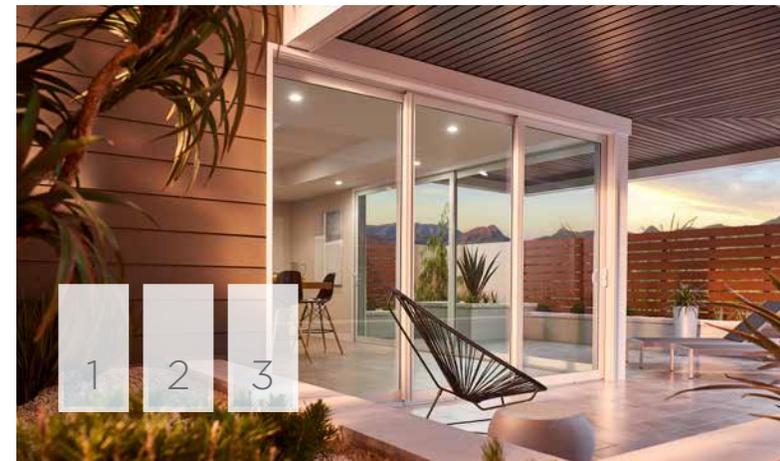
- **Bypass** (shown at right): All panels slide and nest, creating access from either end of the opening.
- **Pocket Door**: All panels slide and nest into wall pocket.

All panels can slide in either direction, so they can be set up for right- or left-handed orientation.

Independent framing required for sidelights, transoms, segmented transoms available in a wide selection of architectural shapes.



2-, 3- and 4-panel configurations (3-panel bypass with screens shown)





COLOR OPTIONS:

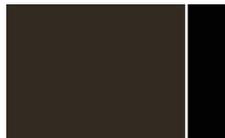
Available in electrostatically applied White, Adobe Grey, Bronze and Black. 4880 aluminum doors are ideal for showcasing the beauty and richness of these on-trend and stylish colors.



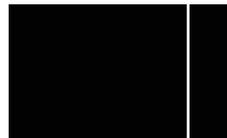
White
White hardware



Adobe Grey
Black hardware



Bronze
Black hardware



Black
Black hardware

GLASS OPTIONS:

- Low-E, Low-E^{sc}, Low-E2+, Low-E^{sc}2+, HP, HP^{sc}, HP2+, HP^{sc}2+
- Standard energy-efficient Warm Edge spacer or optional Warm Edge Plus spacer for increased insulation



GRILLE OPTIONS:

Color-coordinated grilles-between-the-glass (GBG) in 5/8" and 3/4" flat*

THERMAL PERFORMANCE:

WARM EDGE	R Value	NFRC CERTIFIED		
		U Factor	SHGC	VT
3/4" IGU Clear	1.67	0.60	0.61	0.62
3/4" IGU Low-E	2.13	0.46	0.29	0.53
3/4" IGU Low-E ^{sc}	2.17	0.46	0.23	0.53
3/4" IGU Low-E 2+	2.38	0.42	0.28	0.51
3/4" IGU Low-E ^{sc} 2+	2.38	0.42	0.22	0.40
3/4" IGU HP	2.33	0.43	0.29	0.53
3/4" IGU HP ^{sc}	2.33	0.43	0.22	0.42
3/4" IGU HP 2+	2.50	0.40	0.28	0.51
3/4" IGU HP ^{sc} 2+	2.56	0.39	0.21	0.40
WARM EDGE+				
3/4" IGU Low-E	2.17	0.46	0.29	0.53
3/4" IGU Low-E ^{sc}	2.17	0.46	0.23	0.42
3/4" IGU Low-E 2+	2.38	0.42	0.28	0.51
3/4" IGU Low-E ^{sc} 2+	2.38	0.41	0.22	0.40
3/4" IGU HP	2.33	0.43	0.29	0.53
3/4" IGU HP ^{sc}	2.33	0.43	0.22	0.42
3/4" IGU HP 2+	2.56	0.39	0.28	0.51
3/4" IGU HP ^{sc} 2+	2.56	0.39	0.21	0.40

All units are NAMI certified and rated in accordance with NFRC 100/200 standards by an AAMA accredited lab. Performance values reflect the performance of units tested with the following configuration: 3/4" IGU, 3mm glass and no grilles.

*Black is only available in 5/8" GBG

WARRANTY:

All Ply Gem 4880 Series Multi-Slide Patio Doors are backed by Ply Gem, North America's #1 manufacturer of vinyl and aluminum windows.



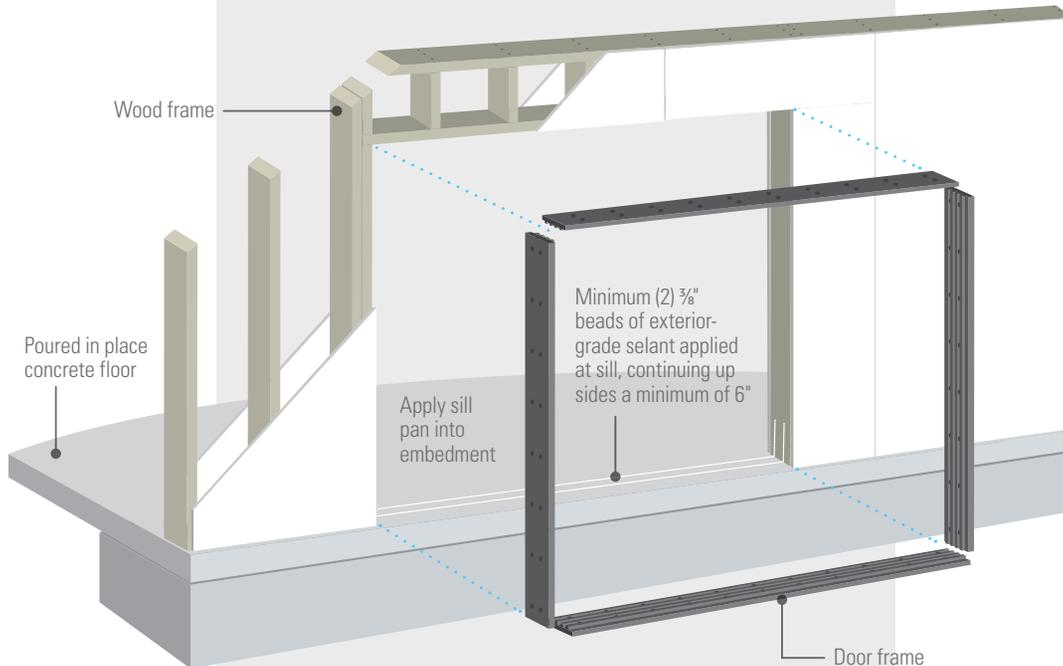
INSTALLATION:

4880 Wood Frame Application on Slab

Fastening: Attach the door frame to the opening through the pre-punched installation holes at the head, jambs, and sill. Fill each installation hole with sealant prior to fastener insertion. Once all fasteners have been installed, seal all screw heads applied through the frame sill.

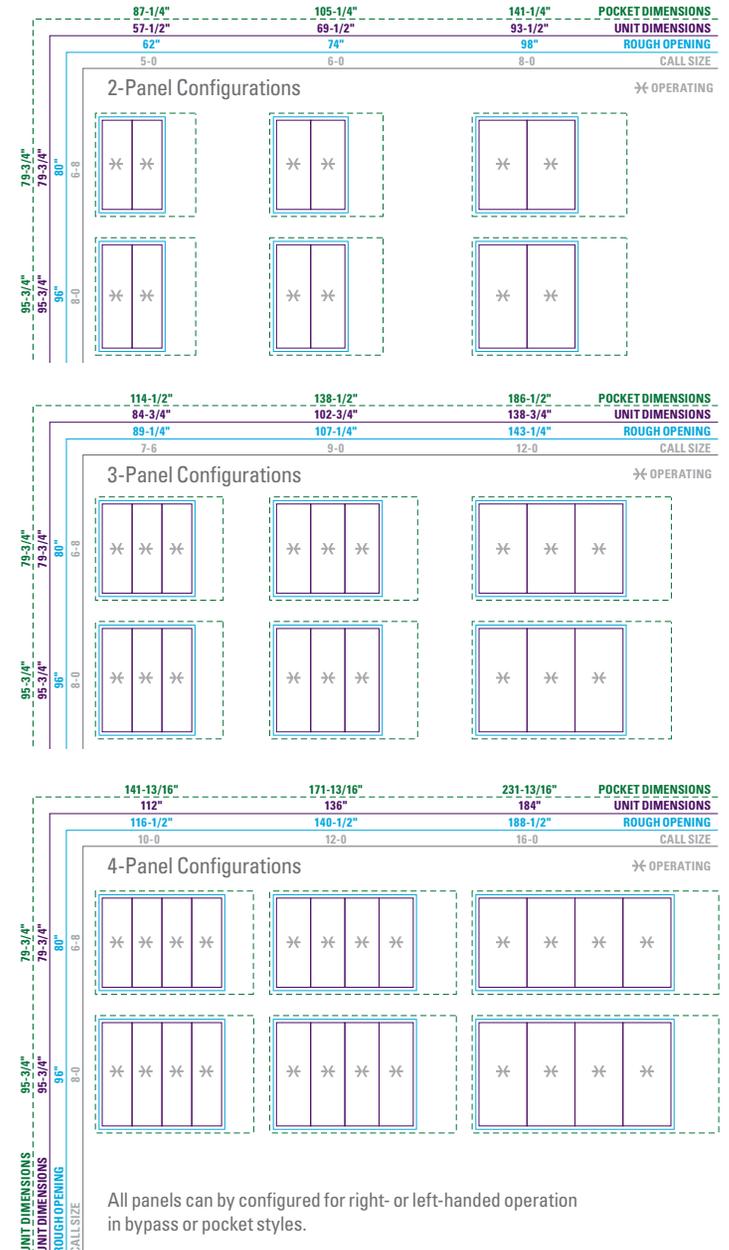
Note: Consult local building code requirements.

Refer to installation instructions shipped with the product for complete installation steps.



SIZE & CONFIGURATION GUIDE:

Contact your Ply Gem Sales Associate for complete configuration and size offering.





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