



WARREN BROTHERS

A Division of

RUGBY[®]
Architectural Building Products



**STAIRS, RAILINGS, COLUMNS,
DOORS & WINDOWS**
CATALOG

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WARREN BROTHERS SASH AND DOOR

Warren Brothers Sash and Door, a division of America's leading distributor, Rugby Architectural Building Products, is the oldest and most trusted supplier of quality millwork products to the Middle Tennessee, Northern Alabama, and Western Kentucky markets.

Founded in 1853 by Jesse Warren and Joseph Moore, Warren Brothers began as a millwork machine shop in Nashville. Using steam power and the era's most modern equipment, the business quickly grew to produce massive quantities of balusters, newels, sashes, doors, blinds, mouldings, and dressed lumber.

In 1874, Jesse's sons Jesse Warren Jr. and Joseph Warren continued their father's tradition and established Warren Brothers Company. In 1967, Pacific Mutual Door and Window purchased Warren Brothers, which continues to operate as an independent branch of its parent company. In October 2019, PMD was acquired by Hardwoods Distribution Incorporated (now known as ADENTRA).

After many decades of wholesale millwork distribution to its many fine customers in the mid-South, Warren Brothers strives to approach the future with the same pioneering spirit that guided Jesse Warren in the 1850s. Today, Warren Brothers is a leading millwork supplier to the construction and remodeling industries, offering a wide range of products, including doors, windows, mouldings, and stair systems.

**OUR MOTTO:
CORRECT, COMPLETE
AND ON TIME.**

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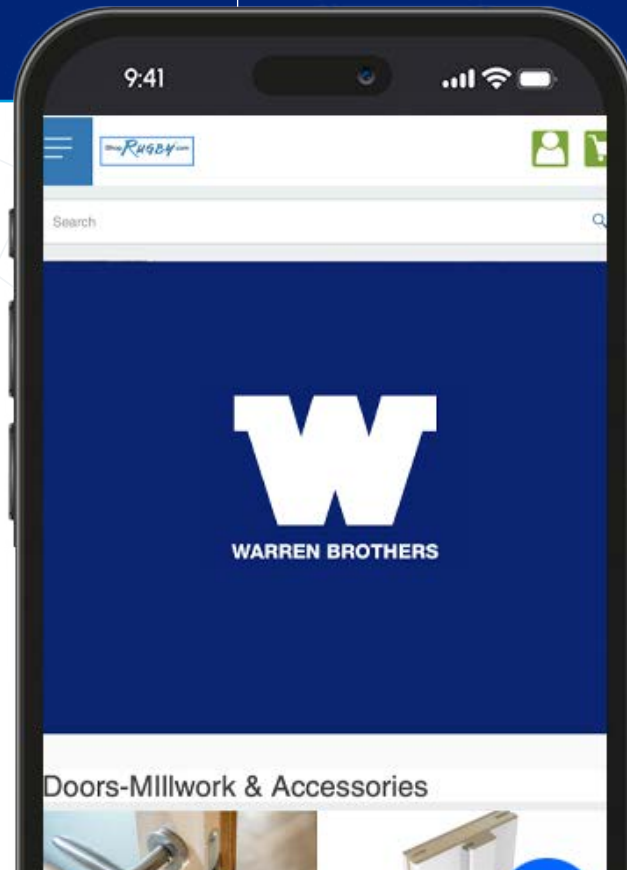


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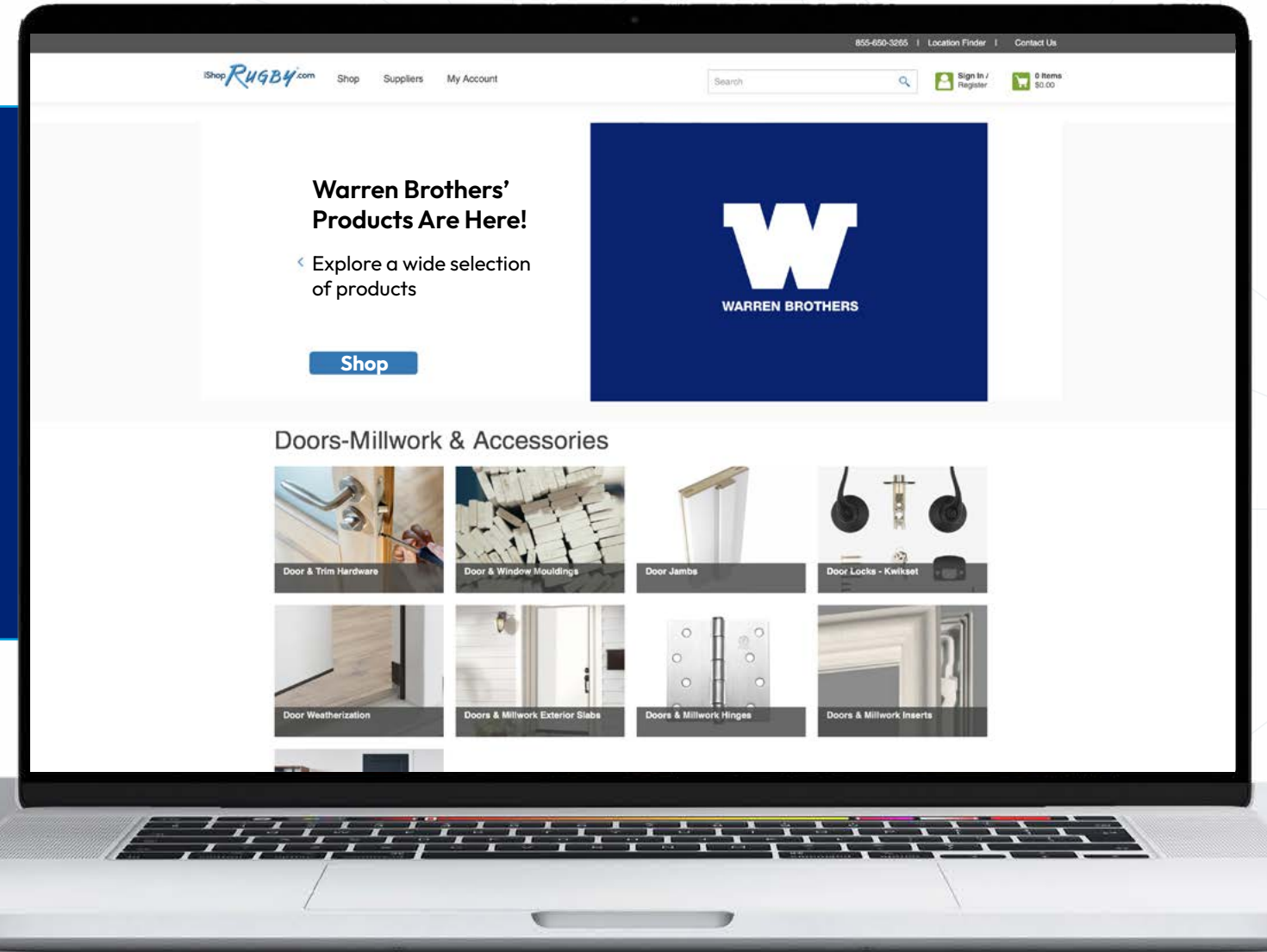


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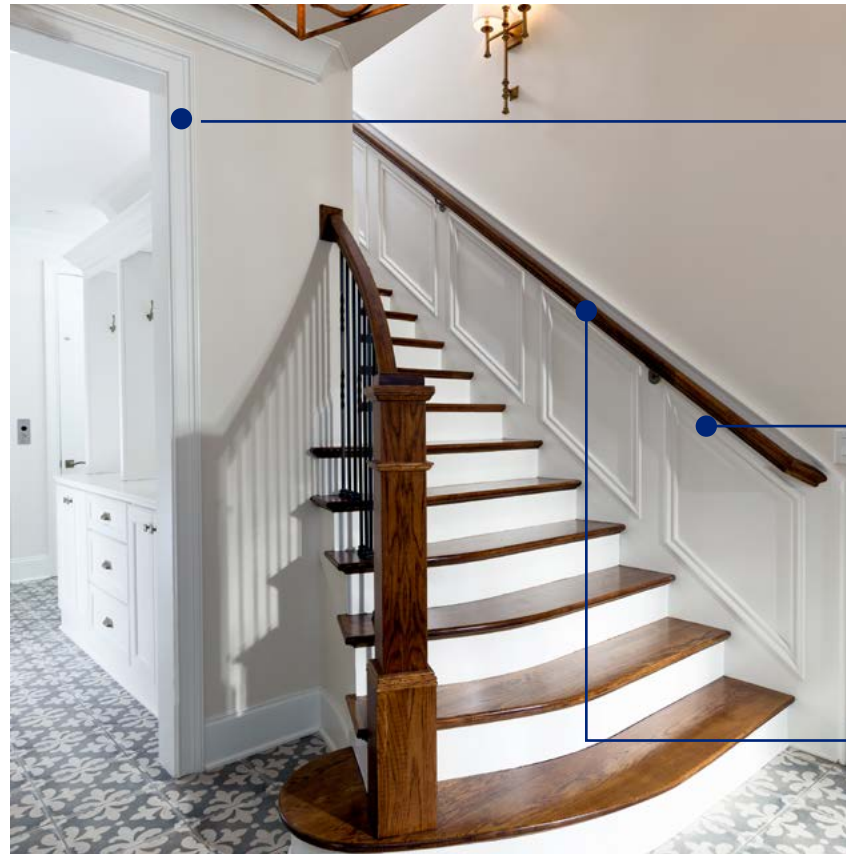
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BROCHURE





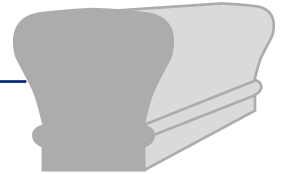
CASING

W-342
Pine - Primed
3/4" x 3-1/2"



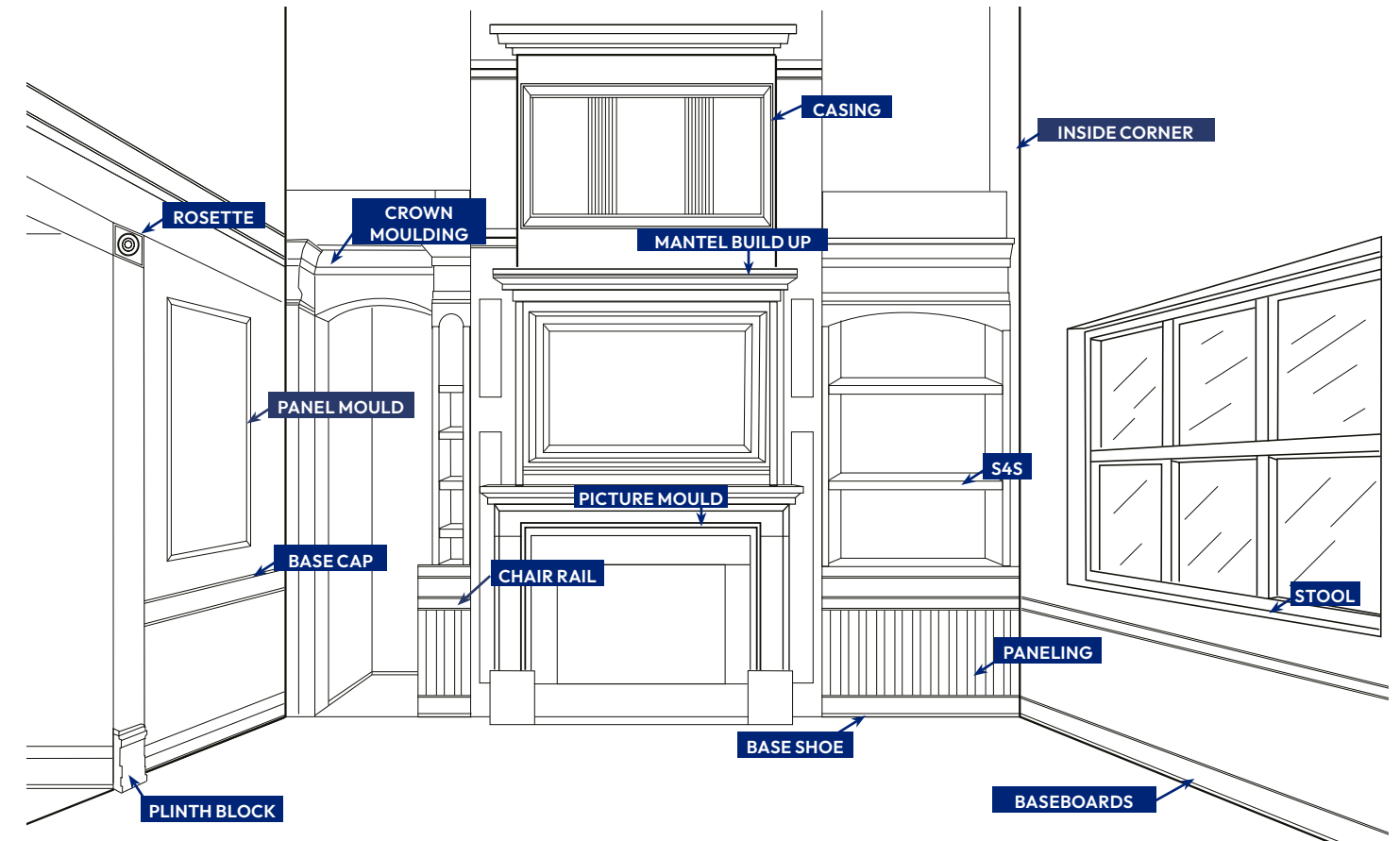
PANELING

W-533
Pine Primed
1 1/16" x 1-3/4"



HAND RAIL

6010
Oak
2-1/4" x 2-7/16"



COVE CROWN

W-653
MDF
3/4" x 5-1/4"



BASEBOARD

W-163B
MDF
9/16" x 7-1/4"



CASING

W-78
Pine Primed
7/8" x 3-1/2"



MOULDING AND TRIM

We offer millwork in a variety of brands from a multitude of wood species. If you can't find what you're looking for, we can make it.

All of our stock mouldings are milled and sanded on-site by our millwork specialists. Stock mouldings are available in pine, oak, poplar, finger joint, primed, and MDF.

SCAN FOR BROCHURE





SCAN FOR BROCHURE



NEWELS & BOX NEWELS

Newel posts and box newels are the main structural supports for your stair's balustrade.

We offer two primary types:

- **Post-to-Post Newels:** These have square tops designed to directly receive the handrail.
- **Over-the-Post Newels:** These feature a 3/4" pin at the top, which fits into fittings used with the handrail.

Our box newels are square and come in many styles, including Plain, Fluted, Raised Panel, Flat Panel, Craftsman Style, and Mission Style. They pair well with a wide range of wood and iron balusters, helping you achieve your desired staircase aesthetic.

IRON FINISH

Discover Coffman Stair Parts extensive range of quality iron balusters, available in both Hollow and Solid styles.

FINISHES AVAILABLE

- Flat black
- Satin black
- Powder coat (gray/black)
- Antique bronze
- Oil rubbed bronze
- Ash gray
- Stainless steel



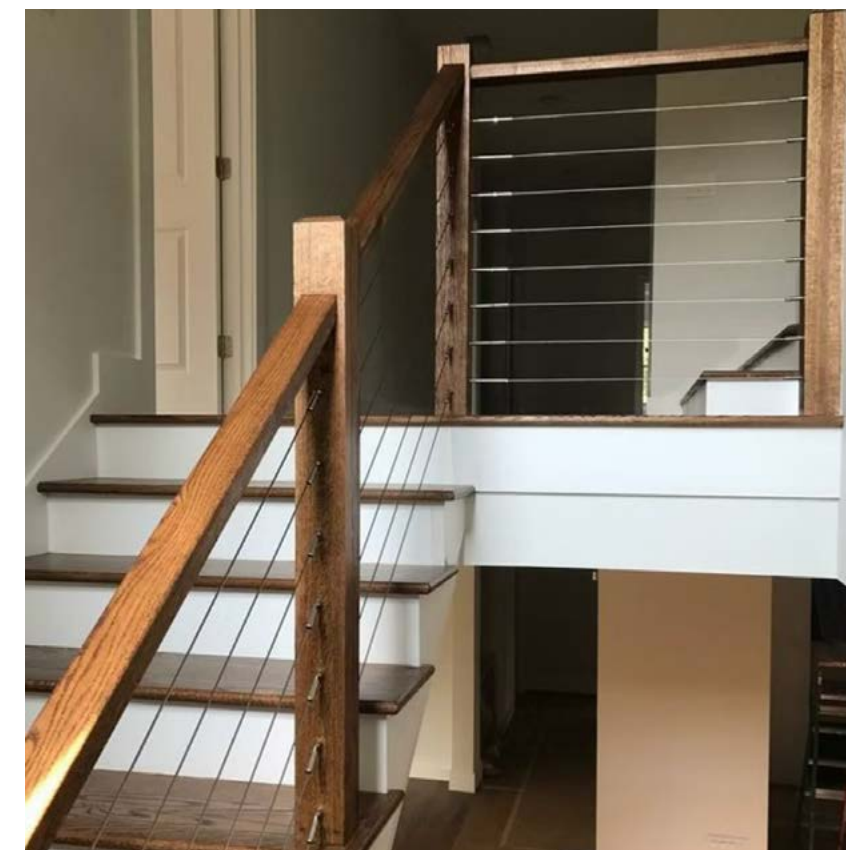
HANDRAIL & FITTINGS

Coffman Stair Parts offers many options for handrail. We have lengths up to 20 ft. We offer Plowed or Non-Plowed Handrail, Bending Rail, Shoe Rail, Wall Rail, and Fillet.

Coffman offers all the popular & traditional profiles of handrail that make a beautiful staircase. We also have many fittings available to match the rail profile you choose.

WOOD SPECIES AVAILABLE

- White oak
- Red oak
- Poplar
- Hard Maple
- Mahogany
- Alder
- Beech



CABLE RAILING & TUBES

Coffman's Silver Lining Cable Rail is made in the United States, has a 1/8" diameter, and uses Type 316 Stainless Steel. It can be used on the interior and the exterior of your home.

Our C-6700 Craftsman Style Handrail complements our cable railing beautifully. for an interior-only option, we also carry horizontal tubing.

Give your staircase a contemporary modern look with horizontal tubing in stainless steel, ash gray, or satin black.



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AXIA - STAINLESS STEEL

Our stand-alone stainless steel railing system, AXIA, is a one-stop-shop for all stainless, glass and railing projects.

DESIGN COLLECTION

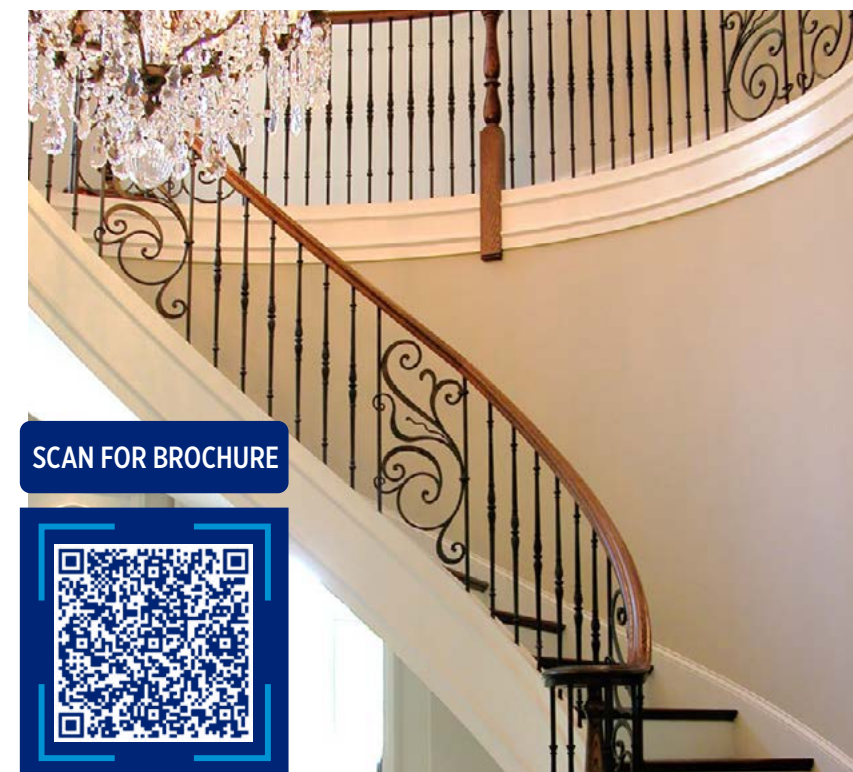
- AXIA black
- Post railing systems: Round Series and Square Series
- Glass railing systems: Standard Series and U-Channel Series
- Installation accessories

WROUGHT IRON PANELS

Iron panels come in a wide variety of designs and are designed for use on a wide range of staircase angles and radiuses.

FEATURES & BENEFITS

- Gives staircase an elegant and custom look
- Can be custom fabricated
- Six different collection designs



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FORESTKRAFT

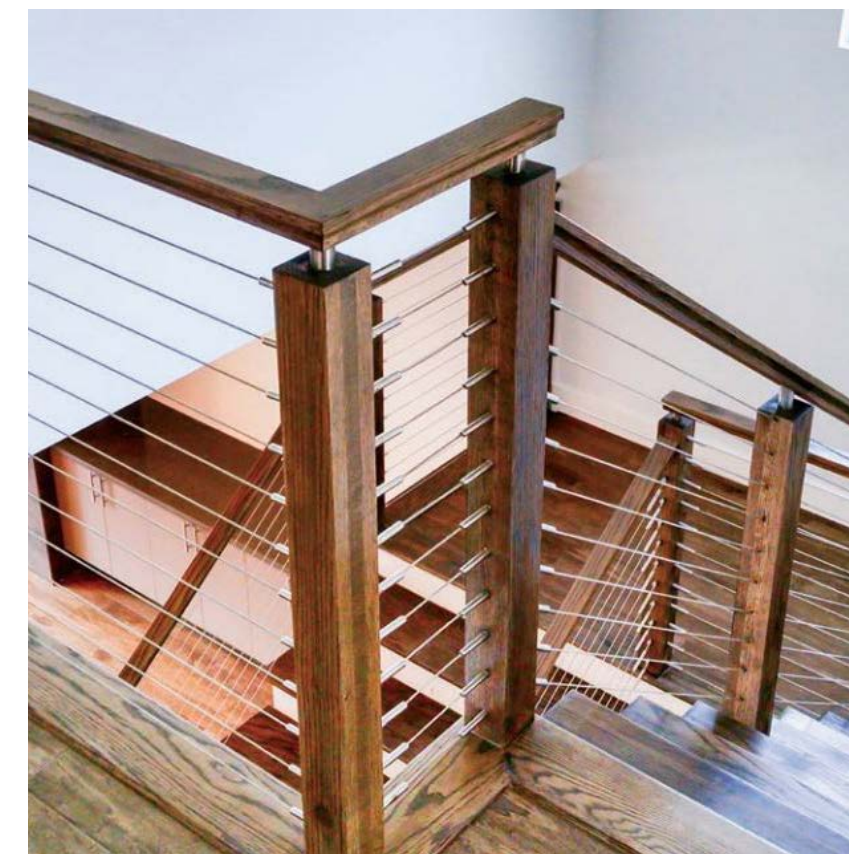
A full range of modern wood designs with interchangeable accessories allows for total customization suited to your exact style. Available in Red or White Oak.

EASY CUSTOMIZATION

1. Choose your Newel
2. Choose your Top Cap
3. Choose your Base



SCAN FOR BROCHURE



CABLE RAILING SYSTEMS

Stainless-steel cable railing hardware and fittings are designed to look attractive and sleek while also being easy to install.

FEATURES & BENEFITS

- Built for indoor and outdoor use
- Turn corners with one post
- Hidden hardware
- Pre-assembled and ready-to-install kits

Outside to Outside Cable Kit





HARDWOOD

Hardwood stairs offer timeless beauty and lasting durability.

- Box Newels
- Loft
- Eased Edge Products
- Mission | Post-to-Post
- Craftsman | Post-to-Post
- Sheraton Twist | PTP & OTP
- Sheraton | PTP & OTP
- Canterbury | PTP & OTP
- Hampton | PTP & OTP
- Lexington | PTP & OTP
- Traditional | PTP & OTP



FORGED IRON

Forged iron stairs embody a timeless blend of strength and artistry.

IRON COLLECTIONS

- Forged Iron Bordeaux
- Forged Iron Burgundy
- Forged Iron Copenhagen
- Forged Iron Linz
- Forged Iron Mega Bordeaux
- Forged Iron Monte Carlo
- Forged Iron Provence
- Forged Iron Ravenna
- Forged Iron Tavistock



HEMLOCK

Hemlock stairs offer a strong and cost-effective alternative for your staircase.

WOOD COLLECTIONS

- Hemlock Craftsman
- Hemlock Hampton
- Hemlock Olympia
- Hemlock Traditional

RETROTREAD®

Remodel outdated carpet stairs to beautiful hardwood with RetroTread® stair treads.

FEATURES & BENEFITS

- Available in six wood species
- Designed to prevent the tread nosing from breaking away from the tread
- Tongue-and-groove construction
- Edge-glued
- Kiln dried

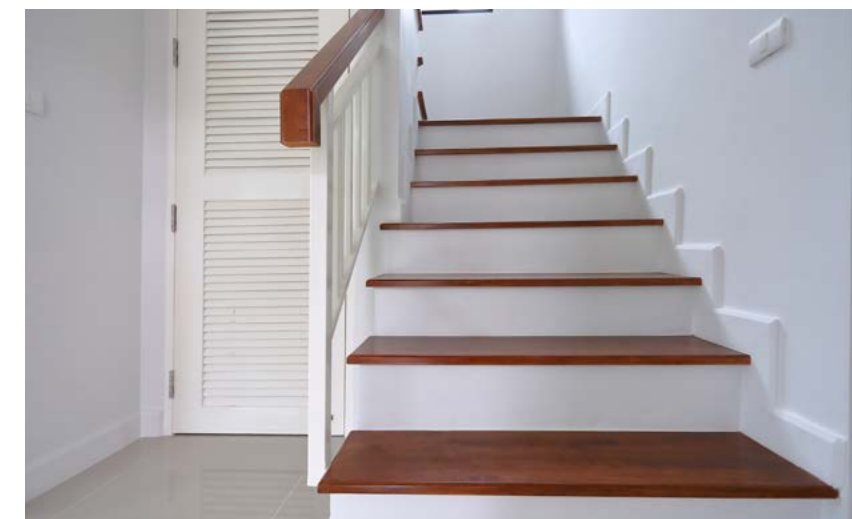


RETRO PRODUCTS

Primarily used in remodeling.

PRODUCT LINE

- RetroNosing™
- RetroReturn™ Tread
- RetroRiser®
- RetroLanding™ Tread
- RetroCraft®
- R-Craft Nosing™
- R-Craft Landing Tread™



TRADITIONAL PRODUCTS

Primarily used in new construction.

PRODUCT LINE

- Traditional Treads
- Young's Moisture-Compensating Return® Tread
- Traditional Risers
- Traditional Landing Tread
- Skirtboards
- Craftsman Treads





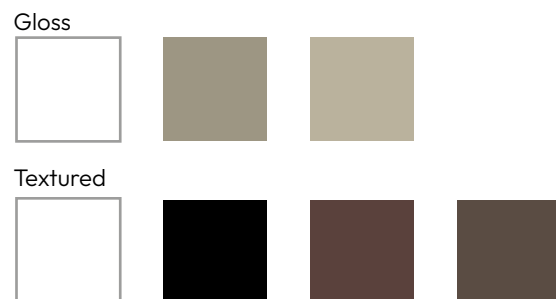
SERIES 100 - ALUMINUM RAIL

Traditional "bread loaf" shaped top rail design provides a robust aesthetic.

FEATURES & BENEFITS

- Available in seven AAMA-2604 powder-coat paint finishes
- A wide array of infill choices
- Ease of installation
- Made of extruded aluminum that will never rust

Available in seven beautiful finishes



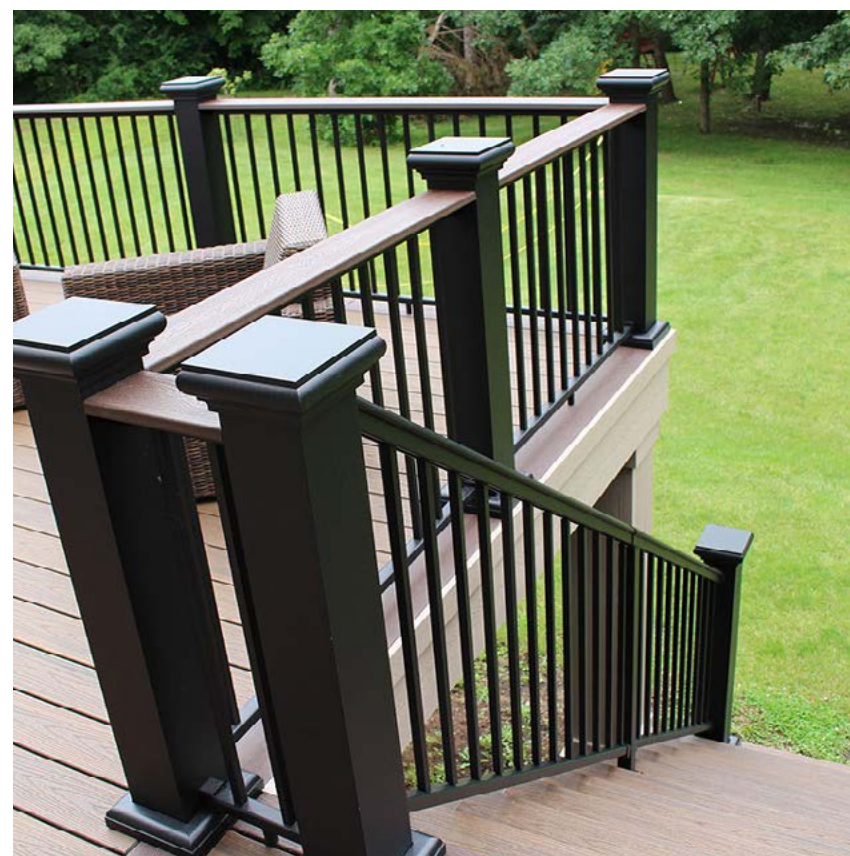
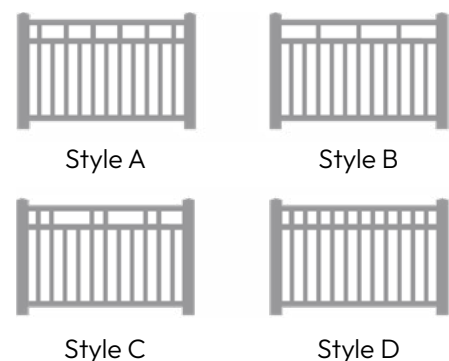
SERIES 200 - ALUMINUM RAIL

Versatile top rail accommodates a matching wood or composite deck board topper.

FEATURES & BENEFITS

- Many low-profile look rail kits available
- Flat top design
- Made of extruded aluminum that will never rust
- Available in seven AAMA-2604 powder-coat paint finishes

Configuration Options



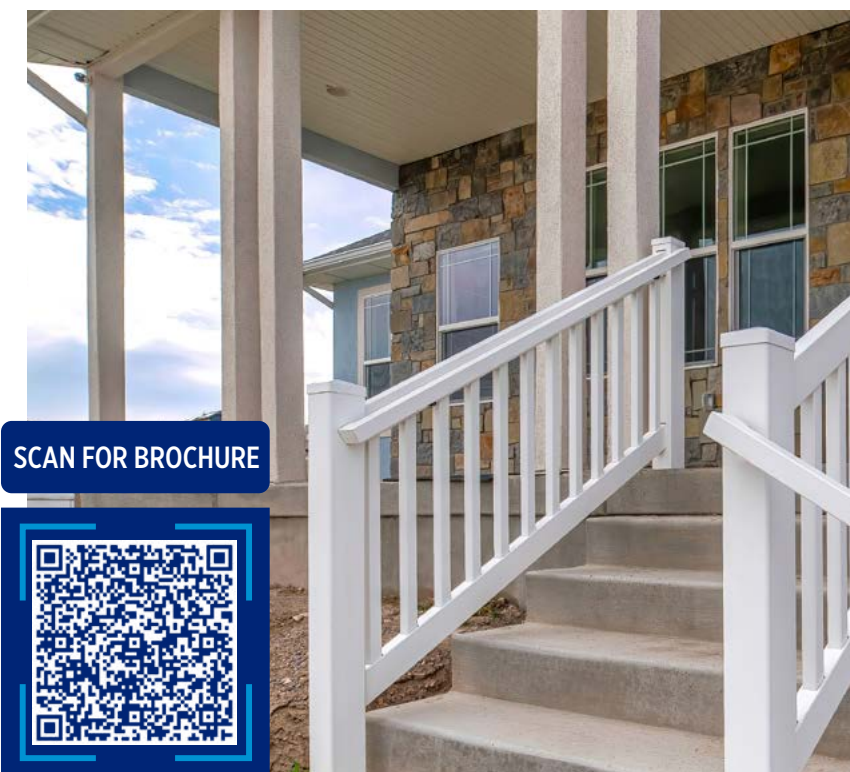
VINYL AFCO-RAIL

Vinyl AFCO-Rail is available in several sizes and styles, and in a traditional white finish.

FEATURES & BENEFITS

- Classic "bread loaf" top rail design
- Collar-style brackets provide easy, forgiving rail installation
- Snap-in balusters
- Many rail, post, bracketry, and gate options

Style Options



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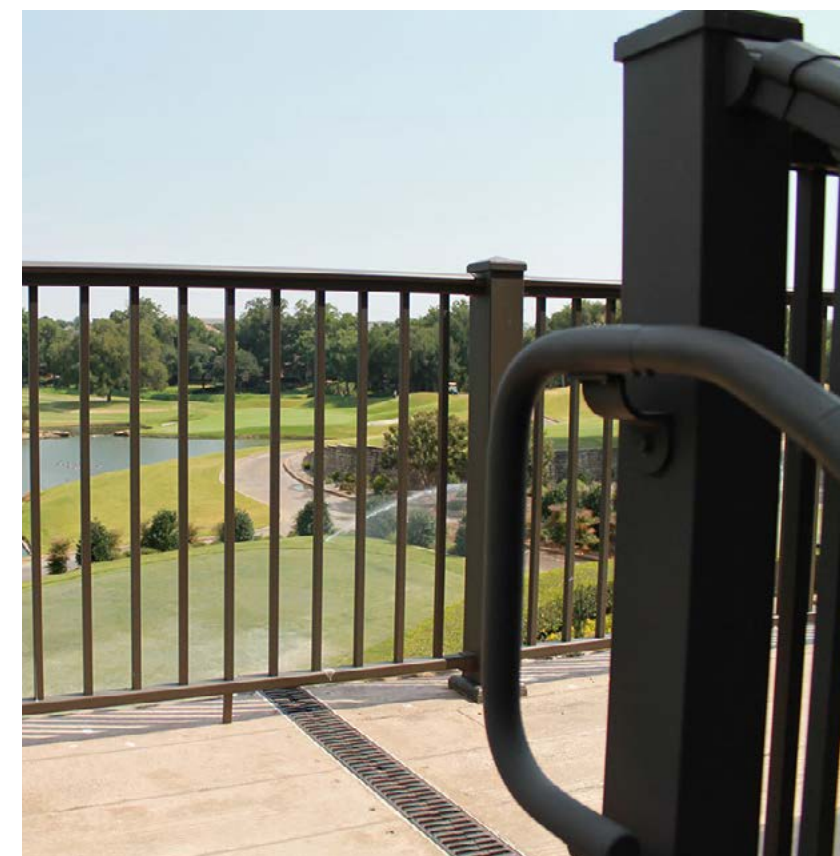
ADA-COMPLIANT HANDRAIL

A secure grasp for any walkway.

FEATURES & BENEFITS

- Designed around a durable 1-1/2" extruded aluminum tubular secondary handrail
- Runs parallel to any AFco-Rail system and meets Type I Graspability requirements
- Snap-in balusters
- Seven durable finishes

Mounting Brackets





ALUMINUM COLUMNS

Combines elegant design with effortless maintenance.

FEATURES & BENEFITS

- Superior structural capacity
- Round or square styles
- Fluted column accessories available
- Columns are designed to accommodate installations with any AFCO-Rail series



TRADITIONS SERIES

The Traditions Series combines the aesthetic of the traditional site-build box column with the ease of installation and virtually maintenance-free benefits of aluminum.

Features five unique designs, each full load-bearing and available in all seven standard powder-coat finishes or with a primer finish for painting on the job.



THE WELLINGTON



THE NATCHEZ



THE EMPIRE



THE CRAFTSMAN



THE ACADIAN

FIBERGLASS COLUMNS

AFCO Fiberglass Columns are fully structural and load-bearing of thousands of pounds.

FEATURES & BENEFITS

- Superior structural capacity
- Architecturally accurate
- Interior or exterior applications
- Stunning for years



PRO-FUSION - FIBERGLASS

Lightweight fiberglass columns that are large in size and easy to install.

FEATURES & BENEFITS

- Lightweight shaft
- Architecturally accurate
- Factory primed



PRO-LITE - FIBERGLASS

Lightweight design outperforms heavy traditional composites

FEATURES & BENEFITS

- Available in non-tapered square smooth and recessed panel styles shaft
- Architecturally accurate



SCAN FOR BROCHURE





SCAN FOR BROCHURE



VISTAGRANDE DOORS | Fiberglass

Vistagrande Doors provide a wider viewing area and cleaner appearance over traditional glass inserts. This collection is perfect for front entrance and patio applications.

FEATURES & BENEFITS

- Customizable size and configurations
- Maximizes natural light
- Wider, factory-sealed glass
- Complements any home style
- Durable — won't rot or dent
- ADA-compliant
- Lifetime limited warranty

Available Textures



Smooth



Fir

HERITAGE DOORS | Fiberglass

Heritage Doors combine historic detail with durable fiberglass that resists warping, rotting, and denting.

FEATURES & BENEFITS

- Durable — won't rot or dent
- Weatherproof
- Lifetime limited warranty

CUSTOMIZABLE DESIGN FEATURES

- Simulated Divided Lites (SDLs)
- Internal grids
- Glass style: obscurity level & Low-E
- Door size and configurations

Available Textures



Smooth



Fir



BELLEVILLE DOORS | Fiberglass

Belleville doors create the most authentic wood door appearance. Materials and designs are chosen to give doors strength, stability and structural integrity.

FEATURES & BENEFITS

- Distinct architectural details
- Design combinations to match any style
- Extensive glass options available
- Durable — won't rot or dent
- Lifetime limited warranty

CUSTOMIZABLE DESIGN FEATURES

- Door size and configurations
- Panel style

Available Textures



Mahogany



Oak



Smooth



PERFORMANCE DOOR SYSTEM

M-Protect™ elevates security in any Masonite® Performance Door System. This multi-point lock is 4X stronger than a deadbolt, offering superior break-in protection and surpassing top industry security benchmarks.

It includes tapered bolts and adjustable rollers for smooth, reliable use and is compatible with a wide range of hardware, including smart locks. Backed by a 10-year limited full replacement warranty.





PRO-SERIES | FiberCraft® Composite

This door features a high-definition cherry woodgrain on both 6'8" and 8'0" tall doors with a rot-free composite bottom rail and lock blocks on both door edges.

FEATURES & BENEFITS

- The core of the door is filled with a 2-pound density urethane foam for insulation performance
- Water-blown foam
- Solvent-free finishing system
- Limited 5-year warranty



PREMIUM-SERIES | FiberCraft®

Integrated full-length stiles virtually eliminate weather-induced warping and deflection.

FEATURES & BENEFITS

- Top and bottom rails utilize 100% recycled composite content; rot-resistant and waterproof
- Insulated with BioFoam®, a 3-pound foam which is 50% more dense than Pro-Series
- A lifetime warranty on the door slab and a 5-year warranty on the door finish



NARROW PROFILE SERIES

NP-Series fiberglass doors come as slabs or pre-hung units in single or double all-composite configurations.

FEATURES & BENEFITS

- NP-TDL Series and NP-SDL Series available
- Smooth modern surface
- Solid core construction
- Reinforced stiles on both door edges
- Includes Multi-point locks standard
- Solvent-free finishing system
- Very low VOC finishing process



WOODCRAFT HARDWOOD

GlassCraft's WoodCraft hardwood door line includes entry doors with unique premium options at an affordable price.

FEATURES & BENEFITS

- Extensive door design and decorative options
- Best value at any price point: Premium Portobello, Estancia Knotty Alder, and Pro Series DoorCraft
- Stunning wood finishes in traditional, antique, and distressed options
- Windstorm approved options

PORTOBELLO® CONTEMPORARY

The Portobello® Mahogany Series offers the widest selection of premium hardwood doors, sidelites, and transoms, with unique engineered technology for superior door construction.

FEATURES & BENEFITS

- True Flush Glazed glass panels
- Premium engineered wood core construction
- Double-glazed insulated safety glass
- Glass options and metal grid options



CRAFTSMAN | SDL DOORS

Constructed with interlocking muntin bars that lock into place for a stronger, more structurally sound assembly.

FEATURES & BENEFITS

- No raised moulding
- Precision-cut bars that fit seamlessly together for improved performance and appearance
- Dentil shelf option
- Customizable size and door options





SMOOTH-PRO™ | Fiberglass

Strong, durable, attractive, and ready to be painted. Choose between dozens of styles with decorative glass panels or solid panels.

FEATURES & BENEFITS

- Clean, classic lines creating the look of a traditional wood door
- Manufactured with a light brush stroke on the face of the door for superior paint adherence
- 6'8", 7'0", and 8'0" heights
- Lifetime limited warranty

Available Textures



Smooth

FRAMELESS DIRECT GLAZED GLASS

Fiberglass entry doors from JELD-WEN allow for more glass surface, interior light, and unencumbered views.

FEATURES & BENEFITS

- Frameless glass provides wider viewing area
- Easy to clean
- No screw holes or plugs
- Available in 2'0" through 3'0" widths
- Available in 6'8", 7'0", & 8'0" heights



Frameless Glass



Liplite Glass



Ballantyne



Sardis



Arherton



Clear Low-E



Micro Granite



Blanca



Rain



DESIGN-PRO | Fiberglass

These doors have high-definition panels with wider profiles to provide more depth and authenticity than traditional fiberglass doors.

FEATURES & BENEFITS

- Extremely long-lasting and stable, the perfect choice for nearly any climate
- Large selection of glass inserts
- 6'8", 7'0", and 8'0" heights
- Energy-efficient and low maintenance
- Lifetime limited warranty

Available Woodgrain Textures



Mahogany



Oak



Fir

STEEL DOORS

Strong, durable security that provides peace of mind at a great value. These doors come primed and ready to paint.

FEATURES & BENEFITS

- Energy-efficient cores
- Impact-rated options
- 20- and 90-minute fire rating available
- Steel or wood edge construction
- Minimal maintenance
- 10-year limited warranty



Sticking Profiles



Beaded



Ovolo



Craftsman



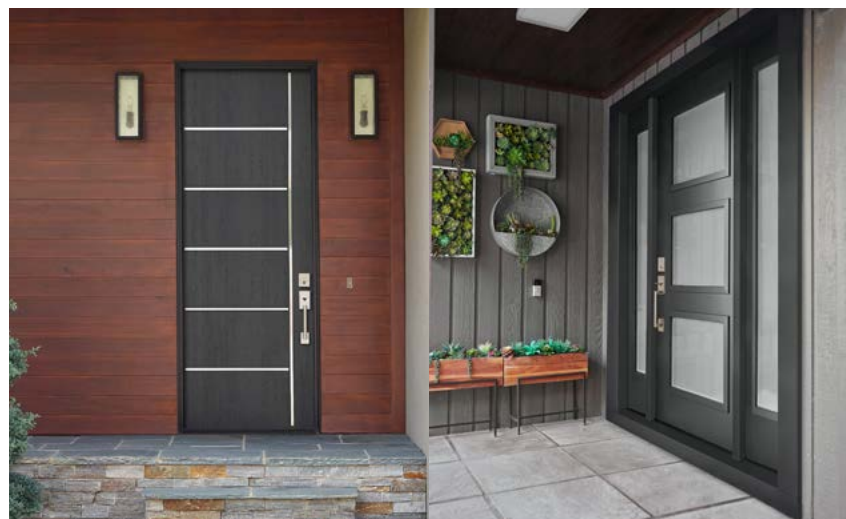
Flat



STEEL DOORS

Secure, stylish JELD-WEN® steel doors are available in a broad selection of durable designs.

- Galvanized steel facings and are factory-primed for easy finishing
- Mitered top corners prevent water absorption
- Epoxy-primed back panel resists corrosion
- Energy-efficient cores and fire-rated options



CONTEMPORARY DOORS Architectural™ Collection

SMOOTH EDGE

- 3-panel design with clean lines and smooth skin
- Low-profile, plugless lite frame
- Energy-efficient Low-E glass with clear or satin etched options
- Available in all standard paint colors
- Available in 6'8"

CONTEMPORARY CHERRY

- Cherry woodgrain with sleek stainless-steel inlays
- Available in 6'8" and 8'0"



AUTHENTIC WOOD

The warmth and beauty of real wood, engineered for long-lasting performance.

FEATURES & BENEFITS

- Dense engineered core shielded with premium veneers
- Wood options: hemlock and meranti mahogany
- Wide range of designs
- Limited 5-year warranty

RAISED PANEL DOORS

Available in multiple wood species with options ranging from classic raised panels to modern Shaker styles.

FEATURES & BENEFITS

- Solid, sustainably sourced wood core
- Extensive glass and panel designs
- Custom sizes and wood species
- Square, arch, or eyebrow tops
- Up to 90-minute fire ratings



GLASS & TDL DOORS

True Divided Lite (TDL) features multiple glass units divided by muntin bars. Clear glass is tempered, insulated with Low-E coating for added energy efficiency.

FEATURES & BENEFITS

- Custom sizes and wood species
- 23 different glass designs (customizable)
- Custom door sizes and configurations
- Square and arch top options
- Single-glazed and insulated Low-E glass
- Panel and sticking options



4000S SERIES SHAKER

The 4000 door series is an exterior door offered in a number of styles and designs. Door size, configuration, and wood species can be customized.

The 4000 door designs come in both wood panel and glass panel options. These door designs tend to lean more toward a craftsman, modern, and coastal look and feel.



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ULTRA MDF DOORS

Made with an LVL core and high-density fiberboard, the Ultra HDF doors offer the weight and feel of solid wood, with a blend of craftsmanship and long-lasting beauty.

FEATURES & BENEFITS

- Wood dowels are used at every stile and rail intersection so joints don't come apart
- Weight and feel of solid wood
- Excellent sound reduction
- Primed for painting
- Variety of design options
- 5-year limited warranty

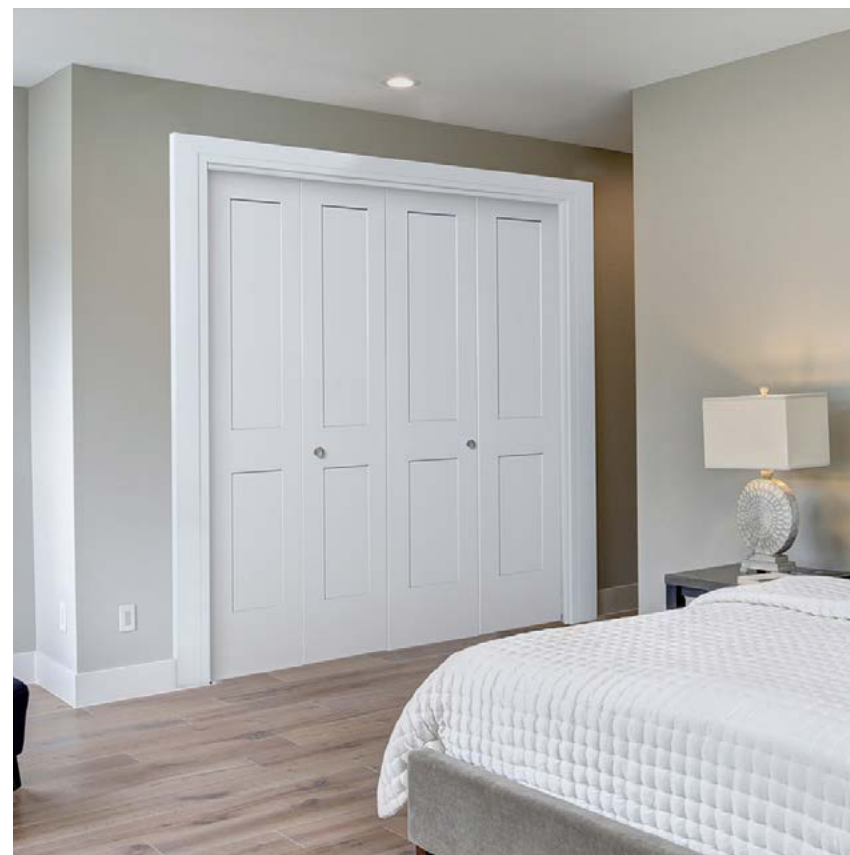
BIFOLD DOORS

Space-saving and stylish, these bifold doors match our molded panel and flush door designs. Please note that fire-rated cores are not available for this series.

FEATURES & BENEFITS

- Custom sizing available
- Hollow core or solid core
- Available in two or four door units
- Molded panel doors available in smooth or textured finishes.
- 5-year limited warranty

Popular Design Options



FLUSH DOORS

Flush doors are a more affordable alternative to solid wood doors.

FEATURES & BENEFITS

- Available in multiple wood species including Lauan, Oak, and Birch
- Also available in primed hardboard and primed embossed hardboard
- Available in hollow core, solid particleboard core, and fire-rated core



MOULDED PANEL DOORS

Moulded panel doors resist shrinking, swelling, cracking and splitting.

FEATURES & BENEFITS

- Available in various panel designs
- Designs are available in smooth surfaces. Select designs are available in textured surfaces
- Varying designs — round top, square top and more
- Available in hollow core, solid particleboard core, and fire-rated core
- 5-year limited warranty





BARNCRAFT SLIDING DOORS

The BarnCraft Collection offers premium sliding barn doors in diverse designs to suit any interior style.

FEATURES & BENEFITS

- Eight different sliding door series
- Hardware kits are available in five designs and may be ordered separately
- Available in Mahogany, Knotty Alder, Birch, and Barn Wood
- Available with quiet-gliding hardware
- 18 profiles; customizable sizes



DOOR CONFIGURATIONS

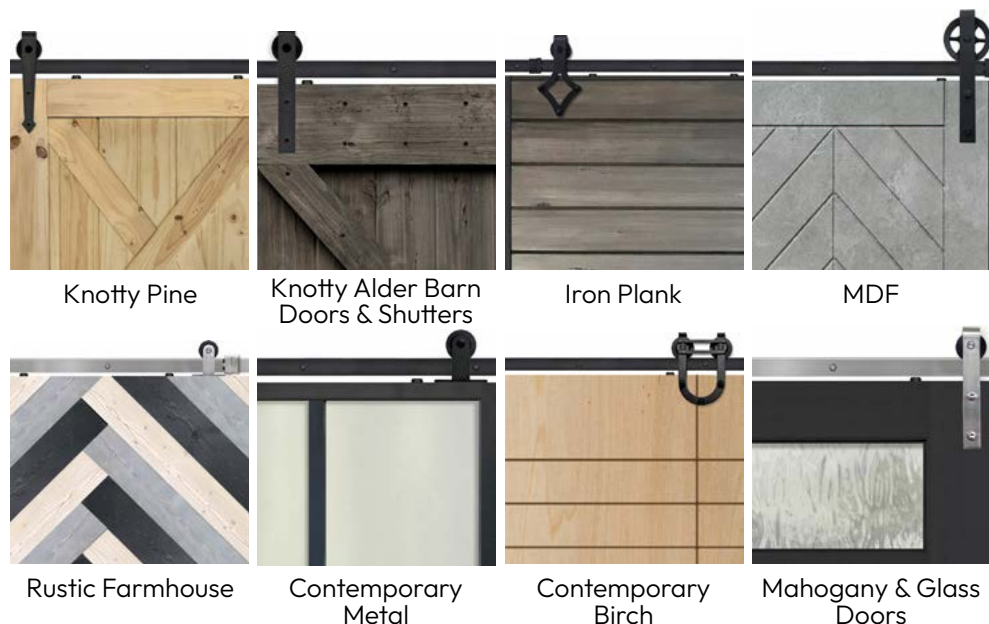
Double doors give the desired appearance and when there is sufficient open wall space on both sides of the door opening.

Barn doors for TV cabinets can be used in place of traditional cabinet doors for a unique twist.

Bypass Double or Quadruple Doors. For installations where there isn't enough clearance on either side of the doorway.

SLIDING DOOR DESIGNS

A harmony of design, durability, craftsmanship and affordability, BarnCraft provides an excellent choice for that perfect sliding door.



MDF ROUTER CARVED

Router Carved Door Collection is made of medium density fiberboard (MDF) and includes both 1 3/8" and 1 3/4" thick doors.

FEATURES & BENEFITS

- Customizable sizes and configurations
- Available in panel or bifold
- Fire rating: 20/60/90-minute options
- Design: Infinite, timeless styles.
- Build: 40% lighter; >800 lb screw-hold
- Stability: Resists warping and shrinking

LOUVER DOORS

Ventilation and air flow design with visual appeal.

FEATURES & BENEFITS

- Custom door sizes and wood species
- "W" models available with 11" bottom rail for ADA compliance
- Panel options available
- False louver design available



STILE AND RAIL DOORS

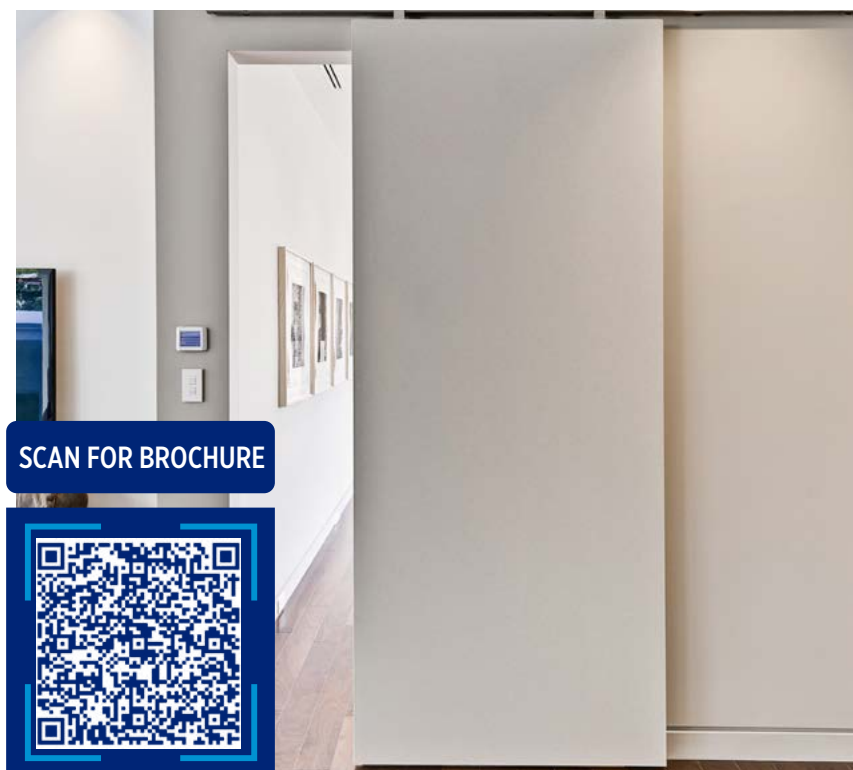
FEATURES & BENEFITS

- No cardboard
- Improved privacy
- Sound-reducing
- Superior paintability
- Strong and durable
- Solid MDF panel
- Designed for heavy use
- Low cost



SCAN FOR BROCHURE





SCAN FOR BROCHURE



FLUSH WOOD COMPOSITE

Keep it simple. Dependable, economical doors that combine strength and beauty.

FEATURES & BENEFITS

- Minimal maintenance level
- Construction: Hollow core, ProCore™ solid core, solid mineral core or solid wood stave
- Customizable configurations
- 5-year warranty

FINISHING OPTIONS

- Unfinished hardwood: sliced Red Oak, rotary cut Birch, and Luan (tropical hardwood)
- Primed and embossed hardwood: 5 looks
- Painted: 11 hues

MOULDED WOOD COMPOSITE

Endless style, color, and finish options to transform any room.

FEATURES & BENEFITS

- Minimal maintenance level
- Four sticking profile options
- Standard and customizable sizes
- Hollow core, ProCore™ solid core, and solid wood stave core
- 5-year warranty

Popular Design Options



Madison Smooth Monroe Smooth Birkdale Smooth Craftsman Smooth



THE MODA® COLLECTION

Modern interior doors with simple lines and a variety of styles.

FEATURES & BENEFITS

- 21 unique designs with narrow (2") or wide (3 5/8") rails
- Primed or hardwood species
- Four panel types: Solid panel, clear glass, translucent glass, and mirror
- ADA-compliant 10" bottom rail
- Heights of 6'8" and 8'0" for solid and lited doors
- Widths of 1'6", 2'0", 2'4", 2'6", 2'8", and 3'0"
- Thickness of 1 3/8"
- Custom sizes** available
- 20-minute fire-rated doors available



TRIA™ COMPOSITE

Made-to-order doors that artfully reflect your style. Elegant wood composite doors with so many design possibilities.

FEATURES & BENEFITS

- Arch and radius top options
- Multiple panel and sticking options
- Options: glass, mirror, dry erase
- Customizable door and size configurations
- 10-year limited warranty

Popular Design Options



R3340 L4100 L5000 R4130





CUSTOM BARN DOORS

Offer your clients unparalleled design flexibility and superior craftsmanship with our customized barn doors.

Our in-house **veneer dressing board** application enables an expansive range of **panel options**, allowing you to create truly unique and high-impact design statements for any project.

STREAMLINED ORDERING

Standard Layout Designs:

Select from our pre-defined layouts, referenced easily by number.

Single or Double-Sided:

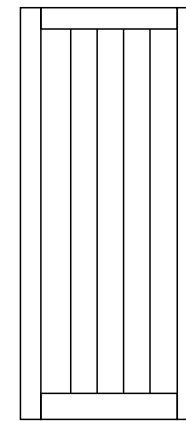
Specify your project requirements for single-sided or double-sided applications.

Direct Support:

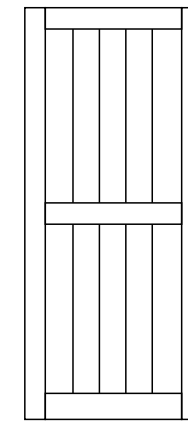
Contact your dedicated representative for detailed specifications, volume pricing, and project-specific consultations.



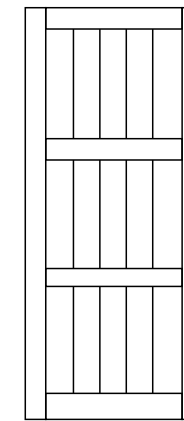
BARN DOOR DESIGNS



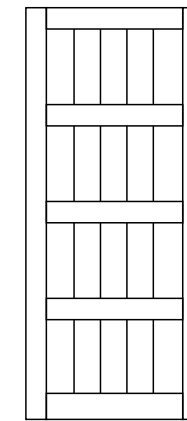
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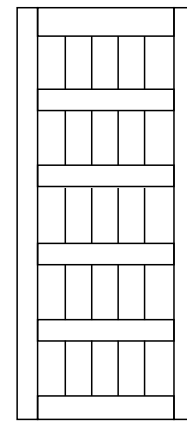
WB-2



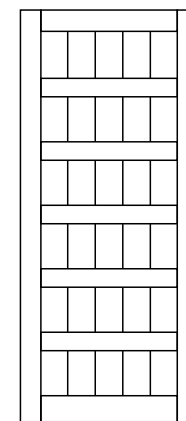
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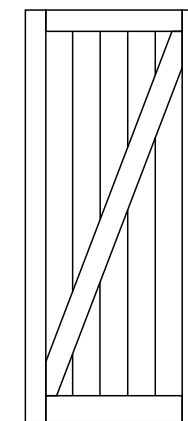
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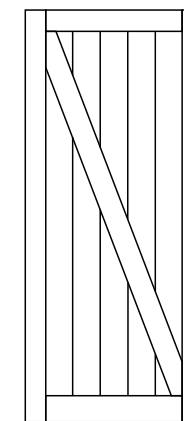
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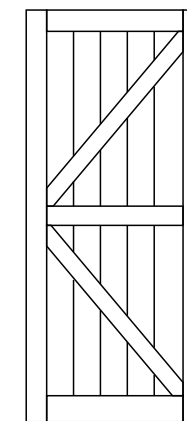
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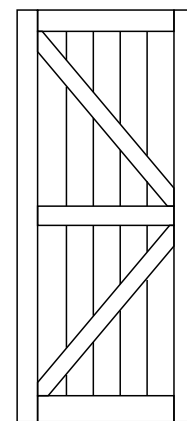
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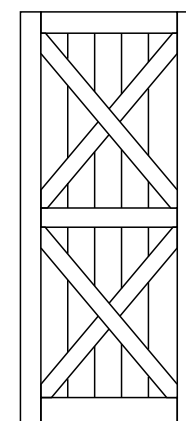
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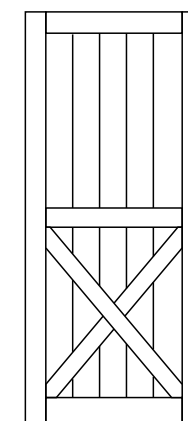
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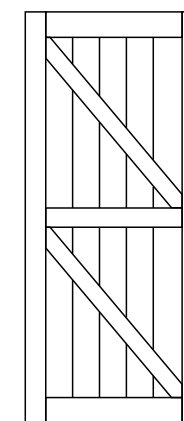
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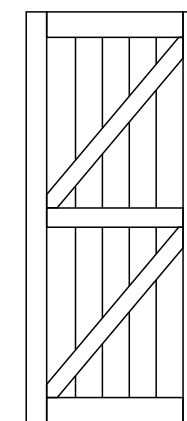
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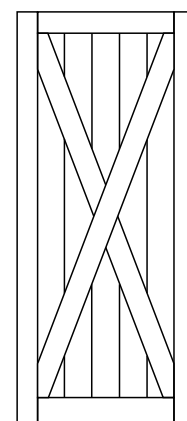
WB-12



WB-13



WB-14



WB-15



PREMIUM POCKET DOOR FRAMES

Upgrade your commercial or residential projects with our premium pocket door frames.

They are meticulously crafted for **space-saving elegance**, rugged strength, and smooth, long-term operation, ensuring easy installation and reduced callbacks for your team.



FEATURES

- **Build:** High-strength LVL wood; resists warping
- **Hardware:** Heavy-duty 4-wheel ball bearings; smooth glide up to 225 lbs
- **Operation:** Optional soft-close/open prevents slamming
- **Design:** Space-saving, modern, pocket-door aesthetic



VERSATILE SIZING OPTIONS

- Heights: 6'8" and 8'0" standard
- Widths: 2'0" through 3'0" standard
- Compatible with door slabs 1-3/8" to 1-3/4" thick
- Offered in jamb widths for 2x4 or 2x6 wall construction
- Custom sizes available upon request





ENERGYVUE®
Preferred Sliding Glass Door

FEATURES & BENEFITS

- Up to eight glass door panels move horizontally along lower tracks
- Expansions of up to 40' for uninterrupted views and a great source of natural light
- Dual-point locking mechanism provides added security by restricting panels from being lifted off the tracks
- Heavy-duty tandem rollers
- Hidden installation and assembly screws for a sleek, finished appearance

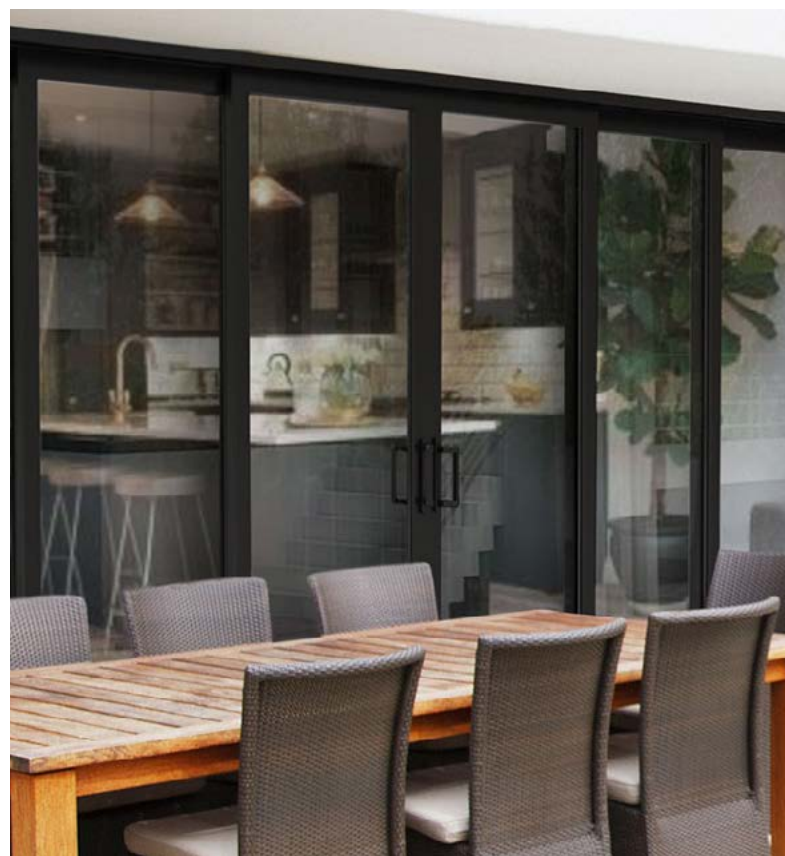
PREFERRED SLIDING GLASS DOOR

GLASS AND GRID OPTIONS

- **Glass:** Insulating, Low-E, or Argon gas
- **Specialty Glass:** Privacy (obscure) option.
- **Screens:** Standard/Heavy-duty; Charcoal 1816 or BetterVue
- **Grids (GBG):** Flat (9/16" or 13/16") or Contour (1")
- **Simulated Divided Lites:** 7/8" raised ogee with bronze shadow bar



SGD5470



ENERGYVUE® FRENCH DOOR
Preferred French Door

STANDARD FEATURES

- Brushed stainless-steel hinges offer smooth fingertip operation
- Multi-point locking system provides added strength and security
- Mechanically fastened panel joinery offers the allure of a wood door with increased reliability
- Matching sidelites and transoms
- European-style hardware accommodates any home's architectural design

PREFERRED FRENCH DOOR

GLASS AND GRID OPTIONS

- **Glass:** Insulating, High-Performance Low-E, or Argon gas
- **Privacy:** Obscure glass options
- **Flat Grids:** 9/16" or 13/16" (between glass)
- **Contour Grids:** 1" (between glass).
- **Simulated Divided Lites (SDL):** 7/8" raised ogee with internal shadow bar



FD5455





FIBERGLASS PATIO DOORS

Indistinguishable from real wood and handcrafted for exceptional beauty, fiberglass patio doors are engineered to withstand even challenging climates.

Choose between sliding, swinging, or folding patio door designs.

AVAILABLE COLLECTIONS

- F-2500™ Patio Doors



CLAD-WOOD PATIO DOORS

Clad-Wood Patio Doors are the right choice for those who want outstanding energy efficiency and clean, smart design.

AVAILABLE COLLECTIONS

- Sitaline® Clad-Wood Patio Doors
- W-2500™ Clad-Wood Patio Doors
- W-5500™ Clad-Wood Patio Doors



VINYL PATIO DOORS

An economical, energy-efficient choice that's refreshingly low maintenance.

AVAILABLE COLLECTIONS

- Builders™ Vinyl (V-2500)
- Premium™ Vinyl (V-4500)



MULTI-SLIDE DOORS

Multi-Slide Doors with large, unobstructed glass panels create extra-wide openings for indoor-outdoor spaces.

FEATURES & BENEFITS

- Large panel sizes
- Single-track operation
- Panels up to 42" wide or 144" tall
- Premium hardware and roller options
- Low-E glass, dual-paned
- Thermally broken aluminum



HINGED DOOR

From impressive main entrances to standard openings. Available in both the Classic Line and Performance Line.

FEATURES & BENEFITS

- Large panel sizes
- Multiple sill height options
- Premium hardware options
- Low-E glass, dual-paned glass
- Concealed locking system
- Thermally broken aluminum



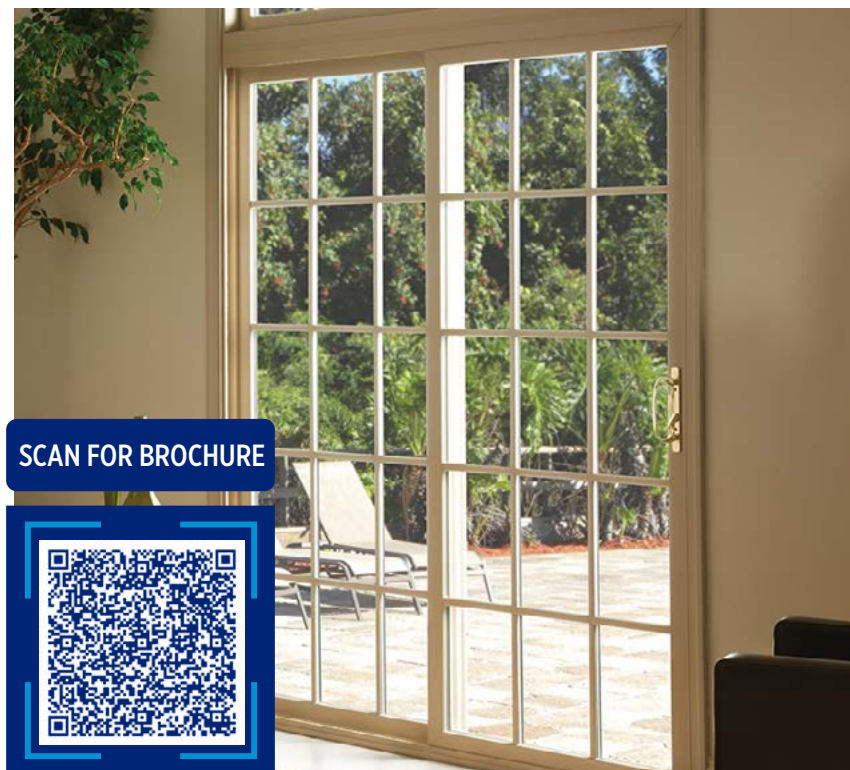
PIVOT DOORS

SERIES 9800 PIVOT DOOR

- Large panel sizes
- Easy operation
- Premium heavy-duty hardware
- Inswing or outswing configurations
- Low-E glass, dual-paned

SERIES 7980 PIVOT DOOR

- Extreme panel sizes
- Industry-leading U-factors
- Thermally broken aluminum



SCAN FOR BROCHURE



VINYL PATIO DOORS

Ply Gem's premium vinyl patio doors are durable and virtually maintenance-free. Choose from a variety of color options.

FEATURES & BENEFITS

- Energy-efficient
- Advanced color techniques deliver durable, bold exterior colors
- Resist deterioration, decay and damaging insect infestation
- New construction or replacement available



WOOD COMPOSITE

Genuine wood interior protected by a durable composite exterior.

FEATURES & BENEFITS

- Composite cellular PVC exterior resists decay and damage from moisture
- Customizable interior features stain-grade clear wood for infinite design options
- Primed exterior is ready to paint
- Wood and composite cellular PVC are both thermally efficient



ALUMINUM PATIO DOORS

Aluminum is known for its light weight and impressive strength.

FEATURES & BENEFITS

- Extruded aluminum offers superior strength
- Design maximizes daylight and viewing areas
- Durable aluminum resists water and insect damage while withstanding extreme weather
- A detailed painting process helps ensure a uniform, durable finish
- Aluminum provides excellent structural integrity for dependable performance



ALUMINUM-CLAD WOOD

Timeless wood beauty meets a low-maintenance aluminum-clad exterior.

FEATURES & BENEFITS

- Durable aluminum protects the wood door from harsh weather conditions and damage from insects and decay
- Natural, stain-grade clear wood interior can be customized
- Aluminum exteriors available in dark bold colors to vibrant metallic hues resist fading
- Extruded aluminum provides excellent structural integrity



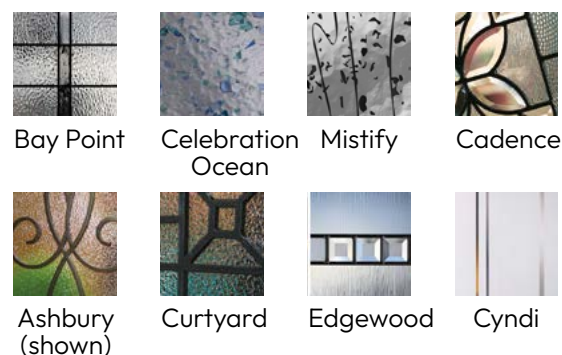


DECORATIVE DOORGLASS

Decorative doorglass designs offer a breadth of choices certain to complement any home's architecture and interior and exterior finishes.

Our decorative doorkite, sidelite, and transom designs come in a range of glass textures, coming finishes, privacy levels severe weather glass and Low-E energy-efficiency options.

Popular Glass Textures



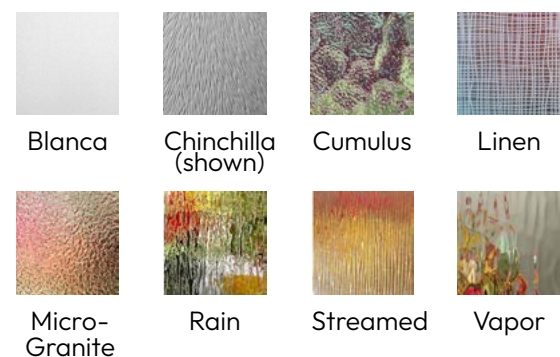
PRIVACY & TEXTURED

Opticks textured glass is a great option to meet both light and privacy needs.

Eight textures run the gamut from nature-inspired, tranquil textures to contemporary textures that are both dramatic and subtle.

Available in a wide range of door and sidelite sizes and energy-efficient Low-E glass.

Glass Textures



CLEAR DOORGLASS

The clear glass collection includes simulated divided lites (SDLs), grilles-between-glass, external grilles, privacy glass, and ventlites.

Find the doorglass with the right combination of architectural style and functionality.

Popular Design Options



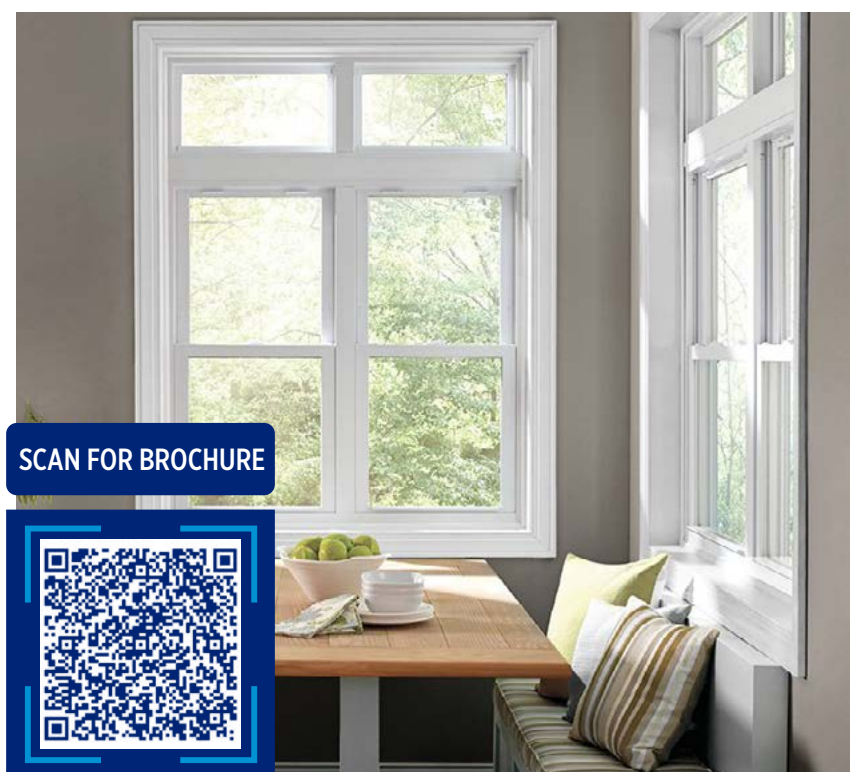
BLINDS AND GLASS

Blinds + Glass incorporates traditional window blinds between two glass panels so they are completely enclosed—which means no dust collects on blinds, and they stay beautiful for years.

Available for windows and doors.

Our built-in blinds also feature cordless Slim Line or Easy Glide operators for easy, complete control of light and privacy that are safe for homes with children and pets.

Built-in blinds can be used in many styles of windows and doors, including sliding patio doors, and French doors.



SCAN FOR BROCHURE



V3 SERIES

The Silver Line® V3 Series is a premium vinyl window and patio door portfolio with traditional styling, enhanced features, and performance.

FEATURES & BENEFITS

- Wide profiles for a more traditional look
- Variety of features, options and sizes
- Available with glass options that are certified for greater energy efficiency
- Low-maintenance vinyl construction inside and out
- Custom sizes available



V1 SERIES

The Silver Line® V1 Series has a simple design and offers the most common sizes and options.

FEATURES & BENEFITS

- Slim profiles for a more contemporary look
- Most popular features, options, and sizes
- Available with glass options that are ENERGY STAR® certified for greater energy efficiency
- Low-maintenance vinyl construction inside and out
- Custom sizes available

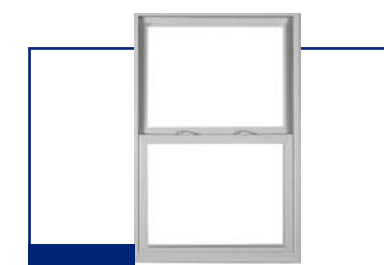


WINDOW STYLES



Double Hung Windows

Opens from the bottom or lowers from the top. It also tilts in so you can clean your window from the inside of your home.



Single-Hung Windows

They can be raised from the bottom to allow airflow, while the top of the window remains stationary.



Slider Windows

Easy to use, slider windows glide open from either the left or right and provide a wide view of your outside landscape.



Casement Windows

A great window for the hard to reach areas of a home. These windows open easily with a crank operating system.



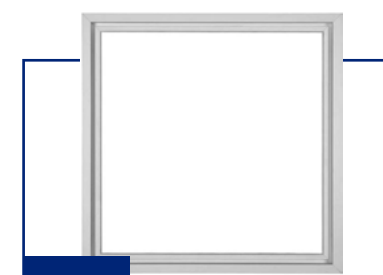
Awning Windows

Hinged at the top and designed to open outward. They open and shut easily with the turn of a crank handle.



Bay or Bow Windows

These windows project outward, creating more space inside and major curb appeal outside.



Picture Windows

One of the most energy-efficient of all windows, picture windows provide a wide open view and come in a variety of sizes, so they can fit any space in your home.



Geometric Windows

Design a unique look to add character to a home. Use these windows to create a focal point in a house or add more light to an area.



Garden Windows

Fixed 90-degree corner units offer a glazed corner post or an open post design for unobstructed sightlines.



CITYVU ALUMINUM SERIES

CityVu incorporates our patented OptiCore frame, an architecturally enhanced design providing the most advanced thermal barrier system in a residential window.

FEATURES & BENEFITS

- Patented OptiCore Frame
- Uncompromised Construction
- Superior Thermal Performance
- Slim Profile
- Lightweight Design

VUPOINT VINYL

Commercial grade, impact tested. This series uses only heavy-duty architectural hardware that is mounted into structural reinforced metal.

FEATURES & BENEFITS

- Structurally enhanced frame design
- Impact tested
- Lower heating and cooling costs
- Maintenance-free



TIMBERVU WOOD SERIES

TimberVu windows feature our OptiCore frame, an architecturally enhanced design made to handle the stresses of intense heat and cold.

FEATURES & BENEFITS

- Patented OptiCore Frame
- Uncompromised Construction
- Enhanced Thermal Performance
- Rich, Classic Appearance



HARDWARE

All Quaker CityVu products come with superior components.

FEATURES & BENEFITS

- Powder coated aluminum interior/exterior
- Low-profile architectural-grade hardware
- Euro-Groove system
- Muntin bars and simulated divided lites (SDL)
- Premium FlexScreen® window screens with BetterVue® mesh



SCAN FOR BROCHURE

REPLACEMENT WINDOWS

Ply Gem offers a vast selection of replacement windows for every budget.

WINDOW MATERIALS

- Vinyl
- Aluminum-clad wood
- Aluminum
- Wood composite



ALUMINUM-CLAD WOOD

Featuring the stylish warmth of a traditional wood window with an exterior protected by the remarkable durability and strength of extruded aluminum.

Aluminum-clad wood windows are virtually maintenance-free and can be customized to complement any style.



VINYL WINDOWS

The premium vinyl is durable and easy to maintain. The thermal performance of vinyl is superior to many other window materials which means greater energy efficiency.

Colors are engineered into the vinyl for long-lasting beauty, color retention and minimal window maintenance.

SERIES 600 WINDOW WALL

Completely customizable, a limitless array of openings – from single-panel to door-size to openings that span an entire wall.

Available in classic aluminum or energy-efficient thermally broken aluminum.

Dual-paned low-E glass reflects heat while allowing light to pass through. Sill and stop options and countless sizes, configurations, and finishes are available.



SCAN FOR BROCHURE



PERFORMANCE LINE

Available in a wide variety of sizes and custom configurations. Outstanding performance, numerous styles.

AVAILABLE STYLES

- Series 7630 Window Wall & 7675 Fixed Window
- Series 7660/7670/7680 Hinged Windows
- Series 7610/7620 Sliding Windows



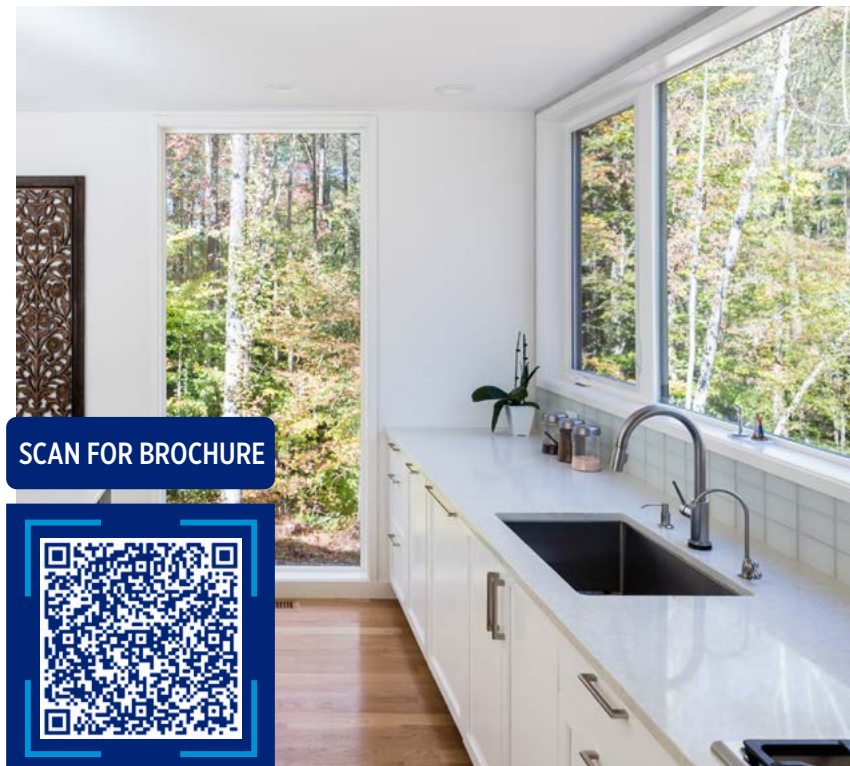
CLASSIC LINE

Completely customizable with a limitless array of openings. Designed to integrate with ventilating window styles as well as Western's hinged and sliding doors, it's flexible as well as functional.

AVAILABLE STYLES

- Series 610 Single-Hung Window
- Series 600 Window Wall
- Series 670 Hinged Windows
- Series 610/620 Sliding Windows





W-5500™ CLAD-WOOD

With 27 exterior colors and 28 interior finishes, design possibilities are boundless.

FEATURES AND BENEFITS

- Incomparable energy-efficiency and versatility
- Available with AuraLast Pine, Alder, and Douglas Fir
- Protection against harsh weather, wood rot, and water damage
- 20-year limited warranty

Popular Design Options



Radius Top Double-Hung



Octagon Fixed



PREMIUM™ VINYL (V-4500)

Exceptional vinyl windows that deliver timeless style, affordable luxury, and premium performance.

FEATURES & BENEFITS

- Customizable sizes and configurations
- Wide range of operating styles
- Easy maintenance
- Thermally-efficient frames and Low-E insulating glass
- Optional even sight lines
- Lifetime warranty

BRICKMOULD VINYL

Brickmould Vinyl windows deliver the energy efficiency and ease of vinyl plus the look of traditional wood.

FEATURES & BENEFITS

- Styles: Awning, casement, double-hung, single-hung, and sliding
- Various colors, finishes, and glass options
- High-quality extruded vinyl retains its color
- Minimal maintenance
- Limited lifetime warranty

Popular Glass Options



SunResist™ Low-E Insulating Glass



SunFlow™ Low-E Insulating Glass



SunStable™ Low-E Insulating Glass



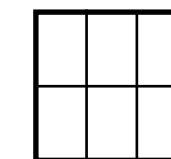
SITELINE® CLAD-WOOD

Siteline® Wood and Clad-Wood windows offer exquisite beauty, dependability, and versatility for every room.

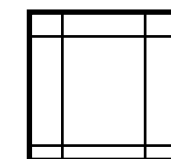
FEATURES & BENEFITS

- 17 styles available
- AuraLast® pine wood: protection against wood rot, water damage and termites
- Various colors, finishes, and glass options
- Limited lifetime warranty

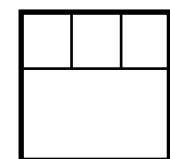
Popular Grille Options



Colonial Grille



Prairie Grille



Top Down Grille





ENERGYVUE® VINYL

Offering superior insulation that keeps energy bills low. The perfect non-impact choice for year-round indoor comfort.

FEATURES & BENEFITS

- Prevents rotting, warping, splintering, or the need to paint
- Does not absorb moisture
- Withstands harsh conditions
- Provides low-maintenance and easy cleaning



EMBRACE YOUR VIEW

STYLES

- Casement Picture Window - PW5440
- Casement Window - CA5440
- Casement Architectural Picture Window - AR5440
- Architectural Window AR5420 - AR5420
- Picture Window - PW5420
- Awning Window - AW5440
- Horizontal Roller Window - HR5410
- Double Hung Window - DH5460
- Single Hung Window - SH5400



CUSTOMIZATION

No two projects are the same. Tailor each window to custom specifications.

VARIOUS OPTIONS AVAILABLE

- Sizes
- Flexible designs and frame colors
- Hardware finishes
- Glass tints
- Grid styles and patterns
- High-performance Low-E glass
- Privacy glass
- Sea Turtle Protection Code glass options



WINGUARD® VINYL

The ultimate in peace of mind, energy efficiency, and long-lasting beauty.

FEATURES & BENEFITS

- Made to customer specifications
- A variety of options and configurations
- Powder-coat paint finish



IMPACT-RESISTANT

Engineered to protect from hurricane-force winds and other extreme weather, WinGuard® impact-resistant windows and doors also offer additional benefits to increase the comfort, security, and beauty of a home.

Impact glass provides extra protection from would-be intruders and noise pollution while offering potential long-term savings.

PREMIUM OPTIONS

GLASS

- Tempered glass
- Insulating glass
- Privacy glass
- obscure (textured for enhanced privacy)
- Popular glass tints
- High-performance Low-E
- Argon gas

GLASS TINT

- Bronze
- Black
- Clear anodize





SCAN FOR BROCHURE



A-SERIES WINDOWS

Available in a wide range of exterior colors, trim choices, natural wood species, painted interiors, and factory-finished stain options.

FEATURES & BENEFITS

- Energy-efficient
- Triple-pane glass and HeatLock® technology
- Beautiful interior wood species, with fiberglass and composite exteriors that won't peel, blister, fade or corrode, and resist water while sealing out the elements

WINDOWS BY TYPE

- Awning
- Casement
- Double-hung
- Picture
- Specialty



SCAN FOR BROCHURE



200 SERIES WINDOWS

This streamlined selection of windows and patio doors delivers quality at an uncommon value while still offering ample choices.

FEATURES & BENEFITS

- Beautiful wood interiors combine with virtually Maintenance-free exteriors
- Wood with a vinyl exterior to resist water and seal out the elements
- Energy-saving glass for any climate
- Available only with double-hung, gliding, or picture window styles

100 SERIES WINDOWS

100 Series windows are made of strong, eco-friendly material.

FEATURES & BENEFITS

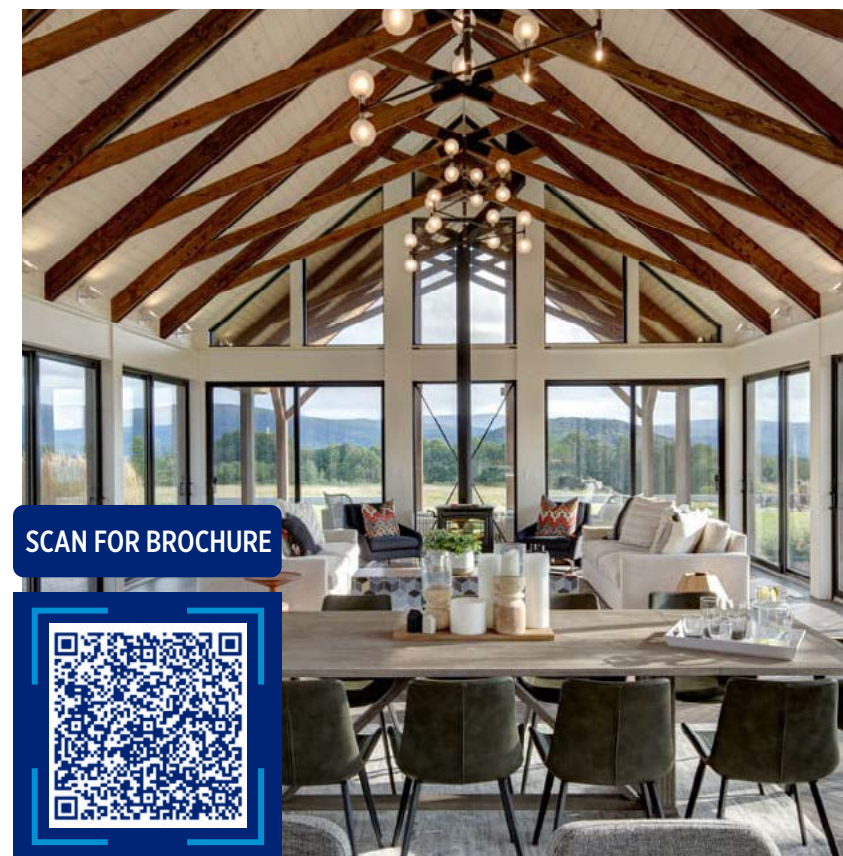
- These are available in dark colors with finishes that are made to last
- Environmentally responsible and energy-efficient
- Made of innovative Fibrex® composite material, which is 2X stronger and can withstand temperatures up to 150°

WINDOWS BY TYPE

- Awning
- Casement
- Gliding
- Picture
- Single hung
- Specialty



SCAN FOR BROCHURE



SCAN FOR BROCHURE



400 SERIES WINDOWS

This series comes in nearly all window styles, including casement, double-hung, awning, sliders, bays and bows, and picture windows.

FEATURES & BENEFITS

- Customizable options
- Low-maintenance
- Energy-efficient
- Easy operation
- Strength that lasts
- Weather resistance



DOOR COMPONENT SOLUTIONS

Complete a door system with components engineered to work.

PRODUCT LINE

- Sills and sealing systems
- ADA sill solutions
- Auto-adjusting thresholds
- High-performance astragal solutions for French doors
- Rot-proof exterior door frames
- Weather sealing
- Thresholds
- Door sweeps
- Miscellaneous hardware

CUSTOM MILLWORK & SPECIALTY SHOP

Our dedicated custom shop specializes in crafting unique architectural components tailored to your exact specifications.

CUSTOM MOULDINGS

Precision-crafted mouldings designed to match any style or profile, perfect for restorations or new builds.

STAIR TREADS & LANDING TREADS

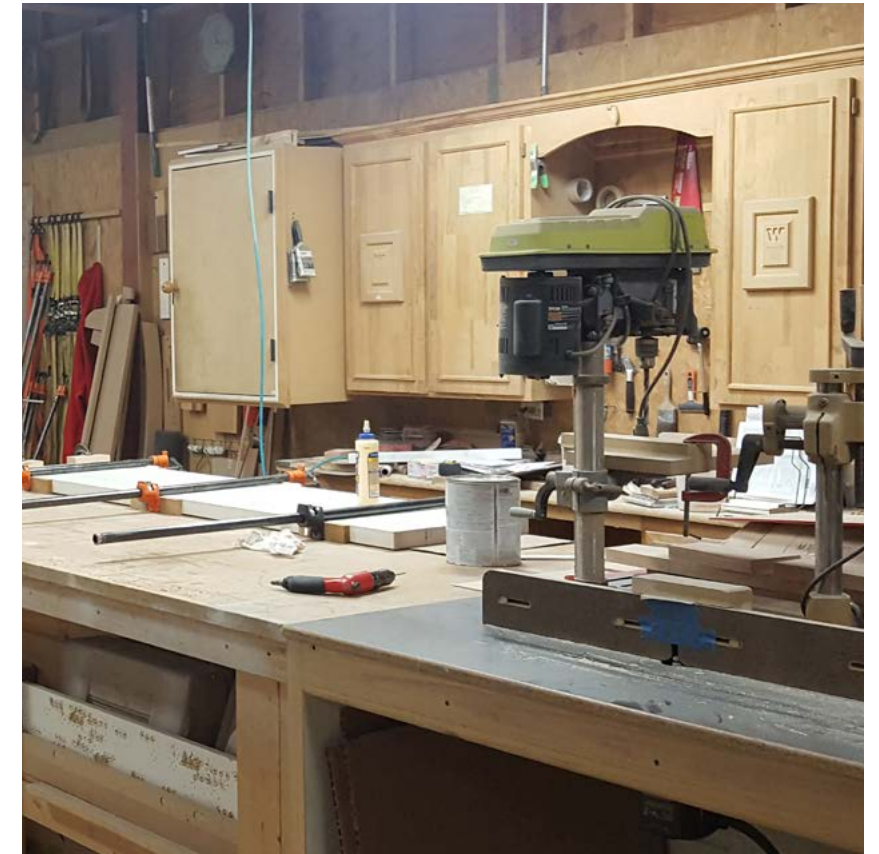
Beautifully fabricated stair components, including custom sizes and wood species.

APPLIED SDL BARS

Expertly applied Simulated Divided Lite (SDL) bars to create distinctive grid patterns on direct glazed doors and inserts.

MULTI-POINT LOCKSET STRIKE PREP

Precision machining to accommodate multi-point lockset strikes, ensuring smooth operation, enhanced security, and a perfect fit for your door system.



PANOLOCK®+ MULTI-POINT LOCK

Affordable, high-performance multi-point lock compatible with standard hardware and designed for easy installation

PERFORMANCE MEETS STYLE

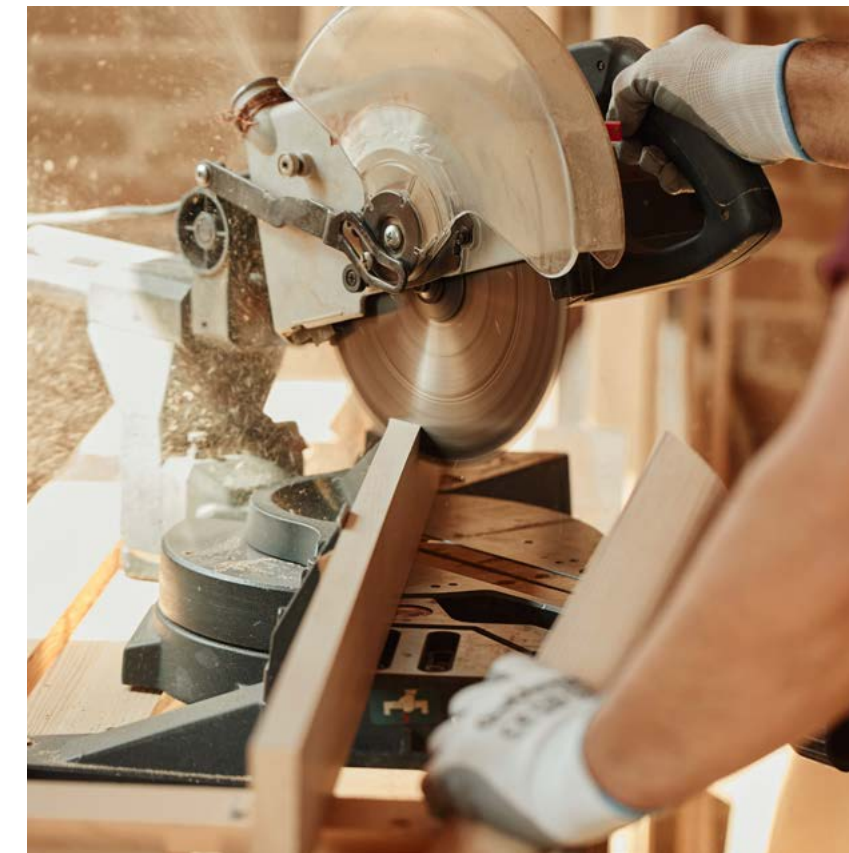
- Whether knob, lever, or thumbpress, PanoLock+ is compatible with most off-the-shelf hardware. Including electronic deadbolts
- Available at an affordable price point, PanoLock+ can be used in more projects and budgets
- Supports a more forgiving install and smoother everyday use with tapered bolts and adjustable roller strikes
- Enjoy enhanced performance and security with three locking points



CUT DOWN SHOP

Our Cut Down Shop specializes in resizing moulded and birch doors to fit unique or compact spaces.

We also offer custom Boxed Frame or Sill solutions, ideal for attic access, knee walls, and under-stairway installations—perfect for maximizing functionality in tight or unconventional areas.






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WARREN BROTHERS

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