



ADHESIVES

# Hold projects together with high-performance adhesives.

CONTACT ADHESIVES

PVA (POLYVINYL ACETATE) ADHESIVES

SOLVENTS AND CLEANERS

COLOR MATCHED CAULK





# Formulated for every project.

Wilsonart® Adhesives provide a full range of high-performance bonding solutions tailored for fabricators, millworkers, commercial architects, and designers. Our offering includes contact adhesives, PVA adhesives, solvents and cleaners, and color matched caulk. These exclusive formulas ensure strong, reliable bonds across laminate, wood, and various substrates. Designed for durability and ease of use, Wilsonart Adhesives offer long-lasting performance in woodworking, construction, and commercial design applications.



## CONTACT ADHESIVES

Contact adhesives include solvents, rubbers, and resins. They are applied to both surfaces and form an ultra-durable bond to meet the needs of your project.

## PVA (POLYVINYL ACETATE) ADHESIVES

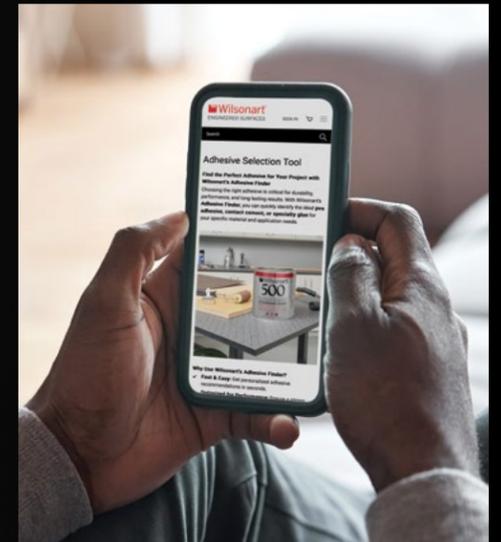
PVA adhesives are formulated with emulsions, vinyls, fillers, and water. They are applied to one side of the surface and assembled wet.

## SOLVENTS & CLEANERS

Choose from traditional solvents and cleaners or low-VOC solvents and cleaners.

## COLOR MATCHED CAULK

A high-quality sealant formulated to match the color of Wilsonart HPL, TFL Panels, Solid Surface, Quartz, and Thinscape®.



SCAN HERE TO FIND YOUR ADHESIVE PRODUCT SOLUTION.



# 50+ years of performance.

For more than half a century, Wilsonart Adhesives have been trusted by fabricators and trade professionals worldwide. As the only laminate manufacturer that also produces its own adhesives, we bring unmatched expertise to bonding solutions and ensure compatibility, reliability, and long-lasting performance across a variety of applications.



## SIZES, APPLICATIONS, AND CERTIFICATIONS

1 Pint	30 Pound Canister	Roll-on Application	Spreader/Hot Press
14.2 OZ Aerosol Can	45 Pound Pail	Brush-on Application	Spreader/Cold Press
1 Quart	140 Pound Canister	Spray-on Application	Spreader/Pinch Roller
1 Gallon Pail	300 Pound Canister	Aerosol Application	
5 Gallon Pail	500 Pound Drum		
55 Gallon Drum	2500 Pound Tote	UL GREENGUARD Gold Certified	
270 Gallon Tote		California Compliant (SCAQMD, Rule 1168)	
275 Gallon Tote		Ozone Transport Commission Compliant	
330 Gallon Tote		Nonflammable	

## Stick with sustainable.



### SAFE, SUSTAINABLE FORMULAS

Many Wilsonart Adhesives are certified UL GREENGUARD Gold and free of added urea-formaldehyde and methylene chloride.

### REDUCING WASTE

Many of our Adhesives are packaged in reusable steel and plastic containers. Containers can be cleaned and reused to prevent landfill disposal.

### ISO CERTIFICATIONS

Wilsonart Adhesives ISO certifications include:

- ISO 14001
- ISO 45001
- ISO 9001

### LEADERSHIP IN ENVIRONMENTAL DESIGN™

Wilsonart Adhesives can contribute to meeting credit requirements on a LEED-certified project, typically as a part of a finished article or permanently installed product.



# Contact Adhesives

Our contact adhesives can be purchased in brush-grade and spray-grade solvent-based solutions (low-VOC, flammable, nonflammable). Contact adhesives are ideal for bonding laminates, veneers, wood, metal, and some foams and plastics. Water-based adhesives are also available.



## CONTACT ADHESIVES



### WA 500

The professional and economical choice for fast-drying brush/roller-grade contact adhesive.



### WA 600

OTC-compliant, brush/roller-grade adhesive that applies easily and has a wider working window for consumer use.



### WA 800/801

Spray-grade contact adhesive formulated specifically for postforming applications.



### NF942/943

Nonflammable, high solids, OTC-compliant spray-grade contact adhesives. Contains no methylene chloride.



### WA 950/951

Fast-drying, spray-grade contact adhesive formulated for non-postforming operations. An easy-to-use, high-strength, economical bonding solution.



# Low-VOC Contact Adhesives

Low-VOC contact adhesives contribute to a healthier planet. These formulations help reduce emissions that contribute to ground-level ozone and smog, supporting improved air quality in our communities.



## WA 1700/1701

Outstanding bond and heat strength that can be sprayed, brushed, or rolled for flatwork applications. Requires less air pressure for easier spraying than traditional contact adhesives.



## WA 1800/1801

Ozone Transport Commission (OTC) compliant adhesive for postforming applications. Contains the same rubber system as traditional solvent-based adhesives.



## WA 1900/19001

California and Ozone Transport Commission (OTC) compliant adhesive only for non-postforming applications. Requires less air pressure for easier spraying than traditional contact adhesives.



## WA H<sub>2</sub>O

Nonflammable, water-based contact adhesive that can be sprayed, rolled, or brushed. Ideal for postforming or non-postforming operations — a low-VOC alternative for operations where flammable solvents are prohibited or regulated.



# Fabricator Support

We see fabricators as trusted partners, and that partnership deserves our support. We have your resources to help.

- Adhesive Selection Tool
- Dedicated Wilsonart Adhesive sales reps
- Hands-on training through Fabricator University
- Instructional videos for Wilsonart products
- Online technical data

EXPLORE [WILSONART.COM/FABRICATION](https://www.wilsonart.com/fabrication) TO LEARN MORE.



# Canister Contact Adhesives

Canister contact adhesives are self-contained and convenient. Solvent-based solutions (low-VOC, flammable, nonflammable) are available in multiple sizes.



## CANISTER CONTACT ADHESIVES



### WA NF742/743

Patented, nonflammable, methylene chloride-free contact adhesive that is dry to the touch when ready to bond. Safer and easier to spray than other methylene chloride products.



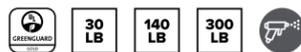
### NF702A

High-speed, methylene chloride-free, high-strength adhesives formulated for high pressure laminates, fabrics, foam, wood, metals, papers, and plastics.



### WA 700/701

High-strength, high-tack adhesive formulated for use with high pressure laminates. Bonds quickly using a web spray pattern.



### WA NF702/703

Patented, nonflammable, methylene chloride-free contact adhesive that is tacky to the touch when ready to bond.



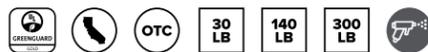
### WA 700A/740A

High-speed, high-strength adhesive formulated for high pressure laminates, fabrics, foam, wood, metals, papers, and plastics. California-compliant High Tack adhesive is also available.



### WA 730/731

Low-VOC, HAPS-free adhesive formulated for use with high pressure laminates. Reduces telegraphing with an innovative pebble spray pattern.



### WA 740/741

High-speed, high-strength adhesive formulated for use with high pressure laminates. Bonds quickly using a web spray pattern.





# PVA (Polyvinyl Acetate) Adhesives

Wilsonart PVA Adhesives are ideal for panel lamination and wood assembly, including applications with laminates, veneers, and even metals. Commonly used in cabinetry, furniture manufacturing, and architectural panel production, these adhesives provide strong, reliable bonds with variable set times — giving you the flexibility to choose between faster bonding or extended open time for greater precision.



## PVA (POLYVINYL ACETATE) ADHESIVES

### Wood Glue

Wilsonart offers a range of PVA Wood Glues for various wood assembly applications. These glues deliver reliable, high-performance results for all your wood assembly needs.



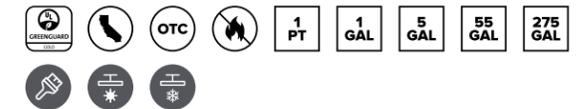
#### WA 10 GLUE

Fast-setting glue formulated for wood-to-wood applications and panel manufacturing operations that require faster machine times.



#### WA 30 GLUE

High-strength, fast-setting, yellow glue ideal for wood assembly. Glows under a blacklight and sands like wood, unlike typical wood glue.



### Type II Glue



#### WA TYPE II GLUE

Water-resistant PVA assembly adhesive that can be used in hot and cold press panel operations or radio frequency curing operations. Recommended for decorative edge and postform miters.

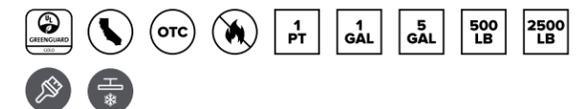


### Melamine Glue



#### WA MELAMINE ADHESIVE

Acrylic adhesive formulated to bond non-porous materials (including melamine, vinyl, PVC, metal, finished plywood, stone, tile, and acrylics) to porous surfaces.



# Panel Lamination & Additional PVA Adhesives

Wilsonart's HPL panel lamination PVAs are engineered for high-volume production, providing fast-setting, strong bonds that ensure consistent results in large-scale applications. With superior bond strength and quick drying times, Wilsonart's HPL adhesives are the reliable choice for demanding, high-output environments.



## PANEL LAMINATION & ADDITIONAL PVA ADHESIVES



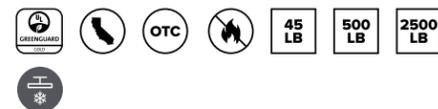
### WA 3000

Quick setting, high-strength adhesive ideal for postforming, nip and stack, or heated nip operations. Can be sprayed or applied with a glue spreader.



### WA 3100

PVA adhesive formulated to bond laminate to a variety of substrates in cold press applications.



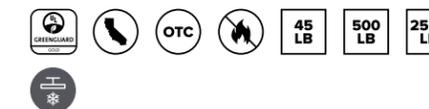
### WA 3140

High-solids, economical, PVA-based adhesive formulated for use with high pressure laminate in hot press, cold press, pinch roll, and dead stack applications.



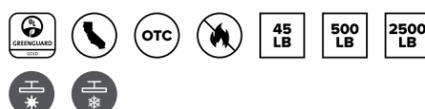
### WA 3310

This PVA is made exclusively for bonding metal (non-copper & non-ferrous) like Wilsonart Decorative Metals to board applications. Can be applied by standard glue spreaders or paint roller.



### WA 3125

Economical, low viscosity, water-resistant PVA for use in hot press, cold press, or RF curing operations.



### WA 3135OV

Low-viscosity PVA adhesive, specially formulated for veneers. Performs well with laminates and meets or exceeds the Window & Door Manufacturers Association (WDMA) requirements for Type I and Type II door adhesives.





# Solvents & Cleaners

For any sticky messes, Wilsonart solvents and cleaners are formulated to easily and effectively remove excess contact adhesive. Whether you choose a solvent to clean your equipment or a cleaner to remove adhesive residue from a decorative surface, Wilsonart has the solution to keep your project in order.



**WA 130**  
Extremely flammable, low-VOC solvent designed to dissolve dried adhesive film and clean equipment like brushes, spray guns, pumps, and pressure pots.



## SOLVENTS & CLEANERS

### Solvents

Clean the equipment used for your project by dissolving rubbers and resins. Available solutions include industrial-grade solvents and low-VOC options.



**WA 110**  
Extremely flammable solvent designed to dissolve dried adhesive film and clean equipment like brushes, spray guns, pumps, and pressure pots.



**WA ACETONE**  
Fast-evaporating acetone perfect for cleaning fabricated parts and decorative surfaces without leaving a sticky residue or oily film like lacquer thinner.



### Cleaners

Clean the surfaces used for your project by dissolving leftover resins.



**WA 121**  
Extremely flammable hydrocarbon blend formulated to remove overspray/adhesive residue from fabricated parts and decorative surfaces without smearing or leaving an adhesive film.



**CITRUS CLEANER**  
Extremely flammable, OTC-compliant cleaner formulated to dissolve and remove dried adhesive overspray and residue from high pressure laminate.





# Color Matched Caulk

Our color matched caulk is a high-quality sealant that can be applied to countertops, cabinets, built-ins, and more.



## COLOR MATCHED CAULK

Formulated to match the color of Wilsonart HPL, TFL Panels, Solid Surface, Quartz, and Thinscape.



Free of methylene chloride.



## WILSONART LEADS INDUSTRY RESPONSE TO EPA BAN ON METHYLENE CHLORIDE.

Wilsonart predicted the landmark decision by the EPA to ban most uses of methylene chloride. Several years prior, we developed the Nonflammable NF700 series, NF740 Aerosol & Canister series, and NF940 Bulk contact adhesive series as alternatives to conventional adhesives containing methylene chloride.





**YOUR VISION,**  
*delivered.*

**SURFACES YOU LOVE.**

**SERVICE YOU CAN COUNT ON.**

**PEOPLE WHO CARE.**

For more technical information, product details, and fabricator support, visit  
[wilsonart.com/adhesives-products](http://wilsonart.com/adhesives-products).



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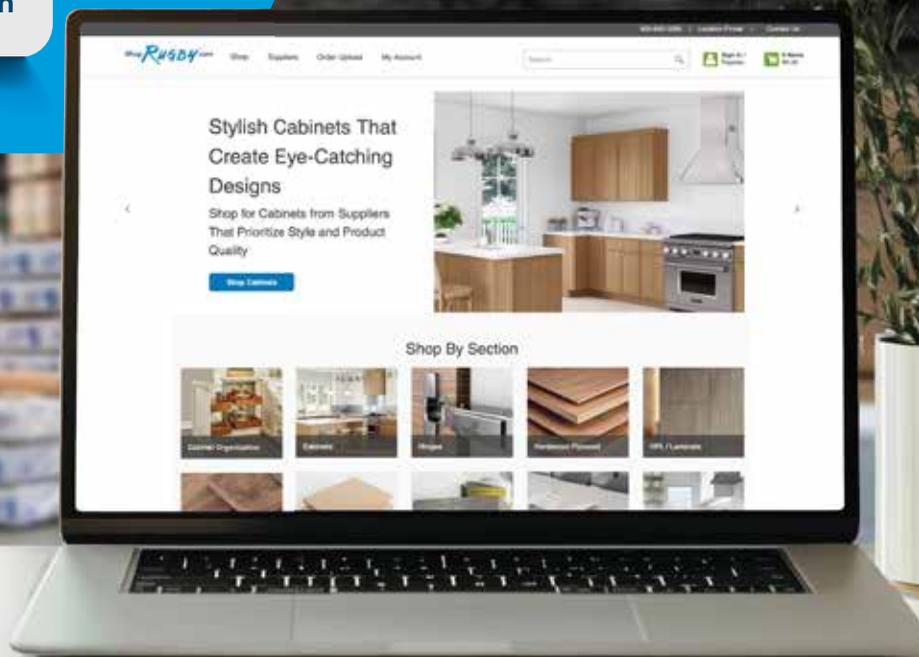
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